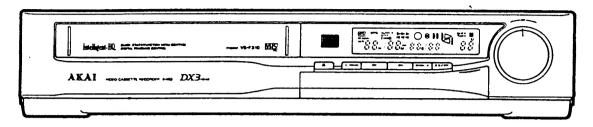


AKAI SERVICE MANUAL



VIDEO CASSETTE RECORDER

MODEL VS-F310EOH

MODEL VS-F300EA/EOH MODEL VS-F310EK/ F320EM

SPECIFICATIONS

[5		
Format	V/110	Audio
EA/EK		Line input level6dBs / 50 kohms, unbalanced
EM / EOH	VHS standard (PAL, MESECAM)	Line output level6dBs / 1 kohms, unbalanced
Video recording system	Rotary, slant azimuth two-head helical scan	S / N ratio More than 40 dB
1	system	Frequency response 70-10,000 Hz
Rotary heads	3 video heads	Recording / playback time.
RF. input		EA / EK / EOH 240 min. with E-240 cassette
EA		CCIR (EM) 240 min. with E-240 cassette
	VHF ch 0 - 5, 5A, 6 - 11	NTSC playback only (EM) 160 min. with T-160 cassette
	UHF ch 21 - 69	Tape speed
EK		EA / EK / EOH 23.39 mm / sec
	UHF ch 21 - 69	CCIR (EM) 23.39 mm / sec
EM	System B, G (PAL, SECAM)	NTSC (EM) 33.35 mm / sec
	VHF ch 2 -12	Quick finder
	UHF ch 21 - 69	EA / EK / EOH Approx. 9 times normal speed
EOH	System B, G (PAL, SECAM)	CCIR (EM) times normal speed
	VHF ch 2 - 4, 5 - 12	NTSC (EM) Approx. 7 times normal speed
	UHF ch 21 - 69	FF, REW time Approx. 5 min. with E-180
	Cable ch S1'- S3', S1 - S41	cassette
RF. output		Timer
EA	System B type modulation	Programme 8 programme / 1 year
180 =	VHF ch 0,1 switchable (preset ch 1)	Clock reference
EK	System I type modulation	Display TV screen & FL (Tape counter,
	UHF ch 30 - 39 adjustable (preset ch 36)	Timer etc.)
EM	System B type modulation	Power requirements
	VHF ch 3, 4 switchable (preset ch 4)	EA / EK 240 V AC, 50Hz
EOH	System G type modulation	EOH 220-230 V AC, 50Hz
	UHF ch 30 - 39 adjustable (preset ch 36)	EM 110-127 / 220-240 V AC.
Recording (line input)		50 / 60Hz
EA / EK		Power consumption
EM / EOH	PAL, SECAM (MESECAM Tape)	EA / EK / EM 36 W
Playback (line output)		EOH 37 W
EA / EK		Operating temperature 5°C - 40°C
EM	PAL, SECAM (MESECAM Tape)	Dimensions
	NTSC 4.43 (NTSC Tape)	EA 425 (W) x 82 (H) x 320 (D) mm
	Simulated PAL (NTSC Tape playback only)	EK / EM / EOH 425 (W) x 82 (H) x 322 (D) mm
EOH	PAL, SECAM (MESECAM Tape)	Weight 5.0 kg
Video		Standard accessories
Line input level	0.5 - 2.0 Vp-p / 75 ohms, unbalanced	Antenna cable 1
Line output level	1.0 Vp-p / 75 ohms, unbalanced	Remote control unit
S / N ratio	More than 45 dB	Batteries for remote control 2
Horizontal resolution	More than 250 lines	Operator's manual1
		,

^{*}For improvement purposes, specifications and design are subject to change without notice.

0 dBs = 0.775 V



SYMBOLS OF MODEL NAME FOR PRIMARY DESTINATION

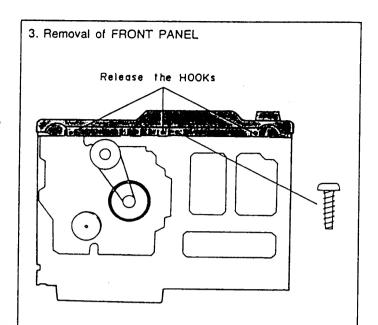
Symbol indicates the destination of the units as listed below.

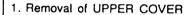
0	Power	Principal destination	TV System	
Symbol	Classification	Fincipal destination	Color	Broadcast
EA	S	Australia	PAL	B,G
ED	E	China	PAL	D
EDG	E	East Europe	PAL	D,K
EDI	Ε	China, Hong Kong	PAL	D,K,I
EG E Y7	_	Spain, Northern Europe, Other	DAI	B.C
	Y7	Saudi Arabia	PAL	B,G
EV	В	U.K.	PAL I	
EK -	Y1	Hong kong		
EM	E	Middle East	PAL	B,G
EM	Y7	Saudi Arabia	174	5,0
	Е	Holland, Switzerland, Northern Europe	PAL	B,G
EO	V	Italy	1 / / _	, u
EOH	E	Holland, Belgium	PAL	B,G
EUR	V	Italy		
EOG			PAL	B,G
ES		PAL		
	Ε	South-East Asia		
EV	U	Middle East, South-East Asia	PAL B,G	
EV	Y1	New Zealand		
	Y7	Saudi Arabia		
EZ			PAL	B,G
EGN	E	Middle East	PAL,NTSC	B,G
	Y7	Saudi Arabia	<u> </u>	I
S	E	France	SECAM	L
SK	Ε	Latin America, Oceania, SECAM-OIRT	SECAM	K,K1
SEG	E	France, Switzerland	SECAM,PAL	L,B,G
U	Α	U.S.A.	NTSC	М
U	С	Canada		
UM	U	Latin America	NTSC	М
J	J	Japan	NTSC	М

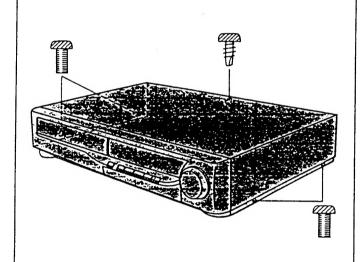
I. DISASSEMBLY

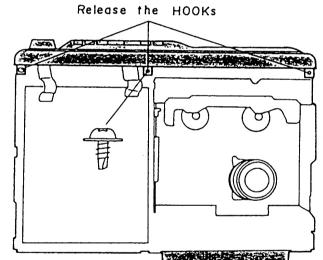
In case of trouble, etc. necessitating dismantling, please dismantle in the order shown in the illustrations. Reassemble in reverse order.

When reattaching the FRONT PANEL, hold the cassette loading slot door in the upright (open) position.

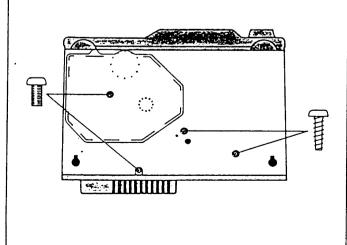




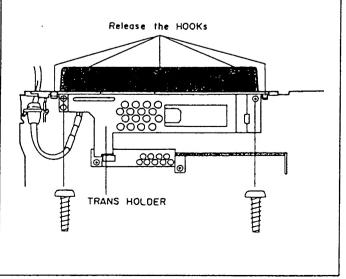




2. Removal of BOTTOM COVER



4. Removal of TRANS COVER



II. PRINCIPAL PARTS LOCATION

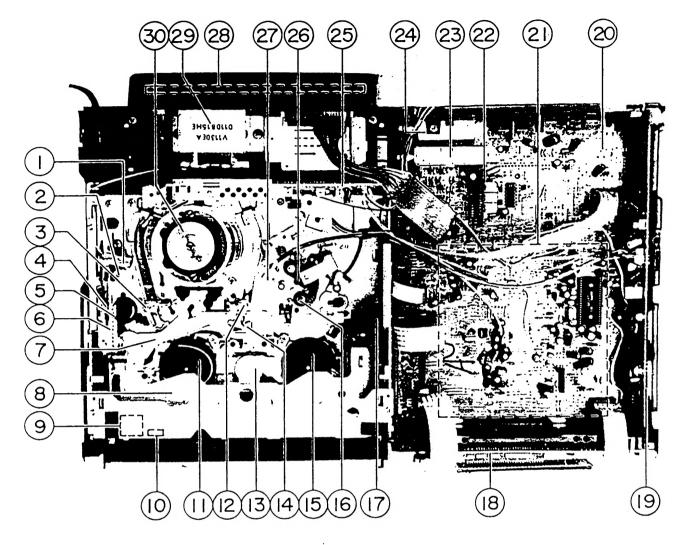


Fig. 2-1 Top view

- 1. FULL TRACK ERASE HEAD
- 2. SUPPLY TAPE GUIDE
- 3. SUPPLY LOADING LEADER
- 4. SENSOR (S) PCB (END SENSOR)
- 5. FRONT LOADING GEAR
- 6. FRONT LOADING SLIDER
- 7. TENSION ARM
- 8. CASSETTE LOAD BLK
- 9. LOADING MOTOR
- 10. REC SAFETY SWITCH
- 11. SUPPLY REEL TABLE
 12. TAKE UP LOADING LEADER
 13. IDLER PART

- 14. SENSOR LED15. TAKE UP REEL TABLE

- 16. CAPSTAN MOTOR
- 17. SENSOR (T) (START SENSOR)18. OPERATION (A) PCB
- 19. MAIN (B) PCB
- 20. MAIN (A) PCB
- 21. VPT / VPS PCB (OPTION)
 22. VIF UNIT

- 23. TUNER UNIT
 24. RF CONVERTOR UNIT
- 25. PRE AMP PCB
- 26. PINCH ROLLER
- 27. AUDIO / CONTROL / S. ERASE HEAD
- 28. POWER SUPPLY PCB
- 29. POWER TRANSFORMER
- 30. VIDEO HEAD DRUM BLOCK

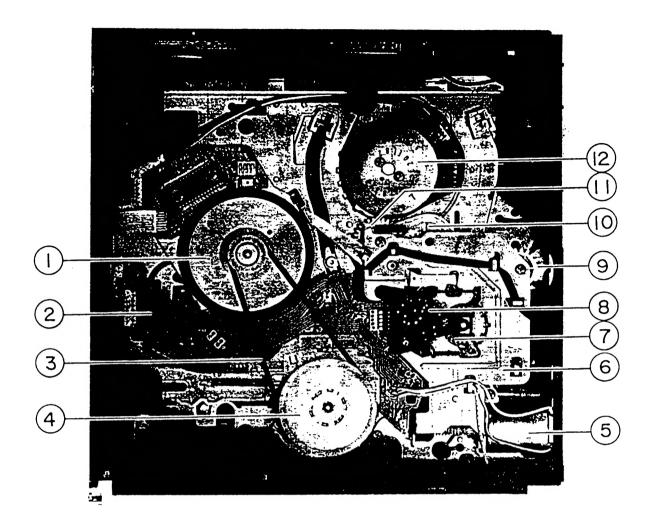


Fig. 2-2 Bottom view

- 1. CAPSTAN MOTOR BLOCK
- 2. SENSOR PCB
- 3. CAPSTAN BELT
- 4. CLUTCH DISK PART
- 5. LOADING MOTOR
- 6. LOADING DRIVE BLOCK

- 7. CAM SLIDER GEAR
 8. MODE SELECT SWITCH
 9. FRONT LOADING GEAR
 10. TOGGLE (S) GEAR BLOCK
 11. TOGGLE (T) GEAR BLOCK
 12. DRUM MOTOR BLOCK

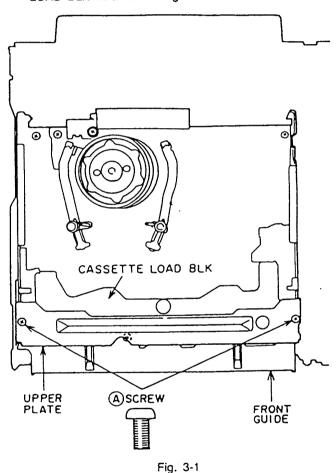
III. MAIN COMPONENTS REPLACEMENT

3-1. REMOVAL OF THE EJECTOR BLOCK

* Set the loading mechanism to the "EJECT" position by pressing the EJECT button. Then disconnect the AC power plug from the AC socket before proceeding.

3-1-1. Removal of the CASSETTE LOAD BLK

- 1) Remove the two (A) screws on the UPPER PLATE as shown in Fig. 3-1 then remove the UPPER PLATE.
- Lift up the FRONT GUIDE while pushing the CAS-SETTE LOAD BLK backward, then remove the FRONT GUIDE.
- 3) Lift up the front side of the CASSETTE LOAD BLK gently then remove it. To avoid damaging the pins of the CASSETTE LOAD BLK and the groove of the MECHA. FRAME, do not add excessive force to the CASSETTE LOAD BLK when removing it.



3-1-2. Removal of the LOADING ARM BLK

 Release the stopper on the right side end of the LOAD-ING ARM BLK's shaft (Refer Fig. 3-2) by pressing the stopper tab with a flat head (—) screwdriver. Then remove the shaft's right end from the bracket.

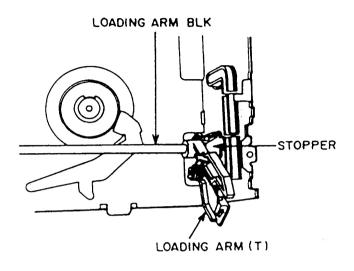


Fig. 3-2

2) Hold the LOADING ARM (T) and turn it 30 degrees clockwise, then pull out the shaft's left end from the bracket. To avoid damaging the JOINT GEAR and EJECT GEAR, take special care when removing. (Refer Fig. 3-3)

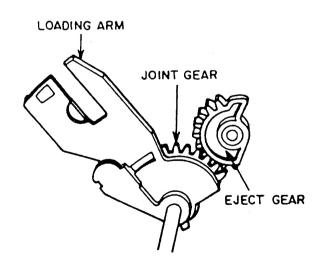


Fig. 3-3

3-2.REMOVAL OF THE SENSOR PC BOARD

* Before proceeding with removal of the SENSOR PCB the loading mechanism must be set to the "unloaded" position (the position where the CAM SLIDER GEAR's groove mark is visible through the hole of the MODE SELECT SW.) as shown in Fig. 3-4.

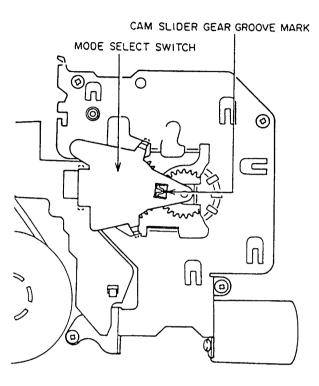


Fig. 3-4

To set the loading mechanism to the "unloaded" position, proceed with one of the following 1) or 2) procedures.

- Insert a video cassette tape which you no longer need.
 Once the tape has been loaded or has entered the "play" mode press the POWER button to turn the power off. Disconnect the AC power plug from the AC socket after the cassette tape has been unloaded.
- Remove the UPPER PLATE, FRONT GUIDE and CAS-SETTE LOAD BLK. (Refer to 3-1-1. Removal of the CASSETTE LOAD BLK.)

Plug in the AC power cord. The LOADING ARM BLK will move backward and then both the LOADING LEAD-ERs will be set to the "tape loaded position" automatically. Wait more than 10 seconds. (After the PINCH ROLLER is disengaged from the CAPSTAN and the SUPPLY REEL stops its rotation, the mechanism is set to "stand-by".)

Press the RESET button on the OPERATION PCB. The mechanism will be set to the "tape unloaded position" thereafter.

Disconnect the AC power plug from the AC power socket.

3-2-1. Removal of the MODE SELECT SWITCH

1) Release the two (A) stoppers as shown in Fig. 3-5.

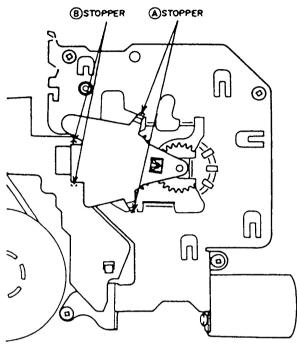


Fig. 3-5

2) Release the two (B) stoppers carefully while pulling up the MODE SELECT SWITCH. Then remove the MODE SELECT SWITCH. (Do not damage the pins of the MODE SELECT SWITCH or the connector P1 on the SENSOR PCB).

3-2-2. Removal of the SENSOR PC Board

- 1) Disconnect the connector P303 on the MAIN (A) PCB.
- 2) Remove the capstan belt.
- Release the A, B and C stoppers as shown in Fig. 3 Then remove the SENSOR PCB.

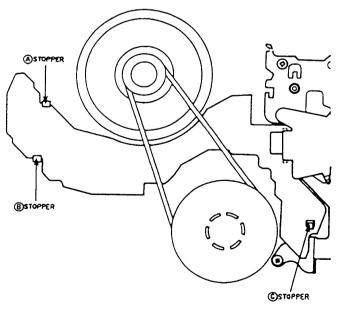
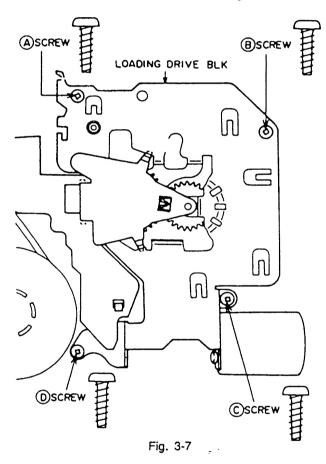


Fig. 3-6

3-3.REMOVAL OF THE LOADING DRIVE

Set the loading mechanism at the "unloaded" position as well as 3-2 (REMOVAL OF THE SENSOR PC BOARD). However this time, to avoid damaging the tape and mechanical parts, refer to 3-2, *(2) only.

- Remove the MODE SELECT SWITCH in the same manner as 3-2-1 (Removal of the MODE SELECT SWITCH).
- Unhook the five wires from each tab. Two wires from the SENSOR(S), two wires from the LOADING MOTOR and one wire from the REC SAFETY SWITCH.
- 3) Remove the @, ®, © and ® screws, then remove the LOADING DRIVE BLK as shown in Fig. 3-7.



3-4.REASSEMBLY OF THE LOADING MECHANISM BLK

3-4-1. Position of the TOGGLE GEARs (T) and (S)

1) Set the TOGGLE GEAR (T) and TOGGLE GEAR (S) to the unloaded position with your fingers. Align the @ mark on the TOGGLE GEAR (S) with the @ hole of the TOGGLE GEAR (T) as shown in Fig. 8.

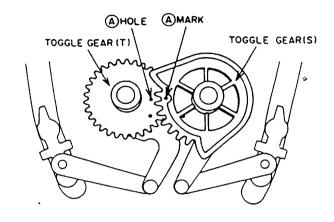


Fig. 3-8

3-4-2. Installation of the CAM SLIDER GEAR & FRONT LOADING GEAR

1) Attach the WORM WHEEL GEAR as shown in Fig. 3-9.

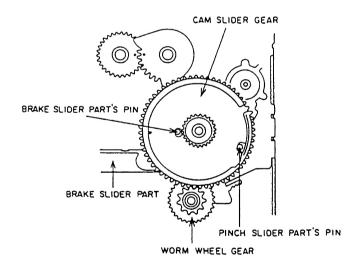


Fig. 3-9

2) Set the CAM SLIDER GEAR. At this time, adjust the position of the BRAKE SLIDER PART and PINCH SLIDER PART so that both pins appear through the holes on the CAM SLIDER GEAR as shown in Fig.3-9. 3) Attach the FRONT LOADING GEAR as shown in Fig. 3-10. At this time, align the ® mark on the FRONT LOADING GEAR with the ® hole of the FRONT LOADING SLIDER as shown in Fig. 3-11.

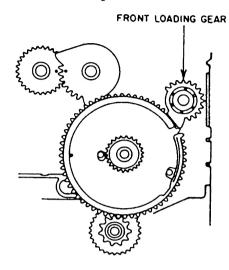


Fig. 3-10

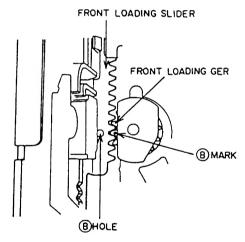


Fig. 3-11

3-4-3. Confirmation of the position of the EJECT GEAR

1) Confirm that the EJECT GEAR is in the correct position as shown in Fig. 3-12.

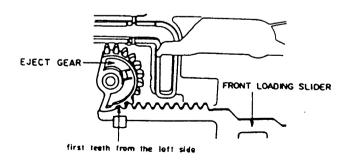


Fig. 3-12

2) Install the LOADING DRIVE BLK as shown in Fig. 3-13.

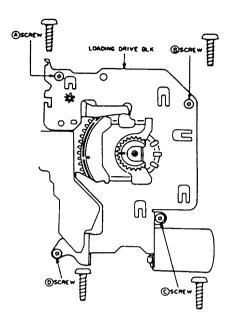


Fig. 3-13

3-4-4. Installation of the MODE SELECT SWITCH

 Set the MODE SELECT SWITCH's gear so that the © mark is in the center of the © hole as shown in Fig. 3-14.

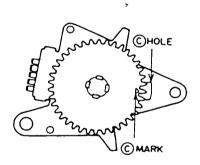


Fig. 3-14

2) Attach the MODE SELECT SWITCH to the LOADING DRIVE BLK. At this time, align the hollow of the gear's tooth (reverse side of the © mark) with the © groove of the CAM SLIDER GEAR as shown in Fig. 3-15.

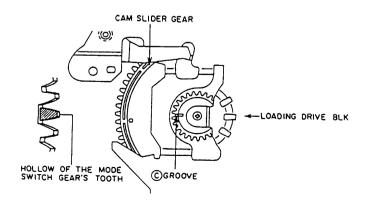


Fig. 3-15

3-4-5. Installation of the LOADING ARM BLK

- While covering the SENSOR (S) with your fingers, connect the AC power plug to the AC socket. The FRONT LOADING SLIDER will reach the "EJECT" position. Then disconnect the AC power plug from the AC socket before you release your fingers from the SENSOR (S).
- 2) Install the LOADING ARM BLK in the reverse order of 3-1-2 (Removal of the LOADING ARM BLK). Set the position between both the EJECT GEAR and the JOINT GEAR as shown in Fig. 3-16.

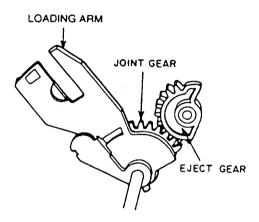


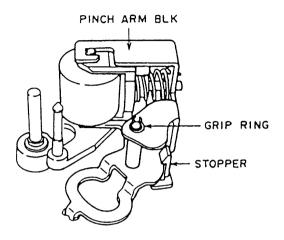
Fig. 3-16

3-4-6. Installation of the CASSETTE LOAD BLK, FRONT GUIDE and UPPER PLATE

- 1) Attach the CASSETTE LOAD BLK, FRONT GUIDE and UPPER PLATE in the reverse order of 3-1-1 (Removal of the CASSETTE LOAD BLK).
- Insert a video cassette tape and confirm that the loading mechanism will operate properly.

3-5.REPLACEMENT OF THE PINCH HOLDER PART

1) Remove the grip ring and release the stopper of the PINCH ARM and remove the PINCH ARM BLK as shown in Fig 3-17.



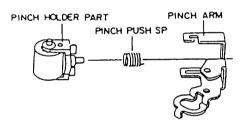


Fig. 3-17

- Turn the PINCH HOLDER PART 30 degrees clockwise while pushing it backward and remove the PINCH HOLDER PART from the PINCH ARM.
- 3) Reassemble the PINCH ROLLER ARM BLK in the reverse order of 1) to 2).

3-6.REPLACEMENT OF THE IDLER PART AND REVIEW BRAKE PART

- 1) Remove the REWIND BRAKE PART, CASSETTE LOAD BLK & ARM LOADING BLK. (Refer to 3-1, REMOVAL OF THE EJECTOR BLK.)
- 2) Release the stopper of the IDLER PART as shown in Fig. 3-18, then remove it.

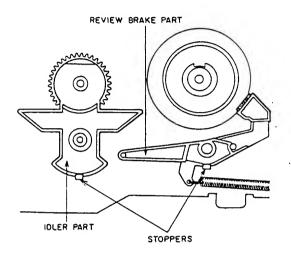


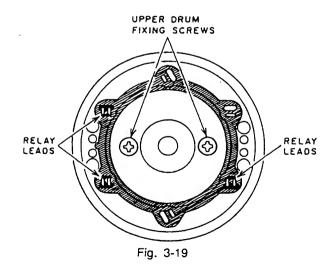
Fig. 3-18

- Take off the review brake part spring, then release the stopper of the REVIEW BRAKE PART and remove it.
- 4) Reassemble these parts in the reverse order of 1) to 3).

3-7. REPLACEMENT OF THE UPPER DRUM

3-7-1. Removal of the UPPER DRUM

- 1) Unsolder the six relay leads and remove the two upper drum fixing screws as shown in Fig. 3-19.
- 2) Gently lift and remove the UPPER DRUM.



3-7-2. Installation of the UPPER DRUM

 Attach the UPPER DRUM to the LOWER DRUM RO-TOR so that the upper drum convex (a) and lower drum rotor's white mark are in the same direction as shown in Fig. 3-20.

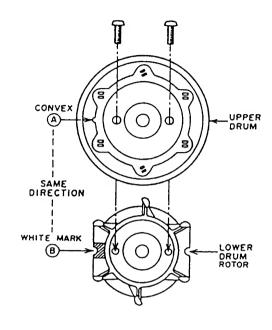


Fig. 3-20

- NOTE: Because height precision is required for proper performance, and because head tips are fragile, the following points should be noted when replacing the UPPER DRUM BLOCK.
- a) Do not loosen the set screw on the collar preload.
- b) Before fixing, use alcohol to clean both surfaces where the upper drum and the rotary transformer meet.
- c) If the UPPER DRUM can not be inserted on to the shaft easily during installation, clean the hole in the UPPER DRUM with alcohol and put a little oil on the shaft.
- d) Make sure that the upper drum fixing screw holes on the rotary transformer part and the upper drum fixing screw penetration holes match exactly before inserting the fixing screws.
- e) Tighten the two upper drum fixing screws alternately and gradually.

3-7-3. After replacement

After replacement, the following adjustments are necessary for the proper performance.

- 1) Control head Phase adjustment. (IV. MECHANICAL ADJUSTMENT 4-3-3.)
- 2) PB switching point adjustment. (V. ELECTRICAL AD-JUSTMENT Step 1)
- Video head REC current adjustment. (V. ELECTRICAL ADJUSTMENT Step 6)
- ENV. DET (I-HQ) adjustment. (V. ELECTRICAL AD-JUSTMENT Step 10)

3-8.DRUM MOTOR PC BOARD REPLACE-MENT

1) Remove the two A screws on the ROTARY PLATE and remove the ROTARY PLATE.

Then disconnect the connector on the DRUM MOTOR PCB as shown.

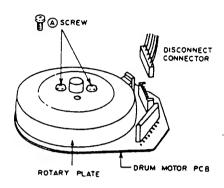


Fig. 3-21

Remove the three

screws which retain the DRUM MOTOR PCB and replace the DRUM MOTOR PCB.

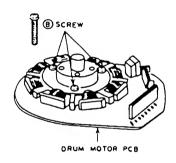


Fig. 3-22

3) Attach the ROTARY PLATE to the collar preload so that the rotary plate © hole and collar preload © hole are in the same direction.

3-9.REMOVAL OF THE MECHANISM BLOCK

3-9-1. Removal of the PRE AMP PC Board

1) Remove the two (a) screws then pull up the PRE AMP PCB as shown in Fig. 3-24.

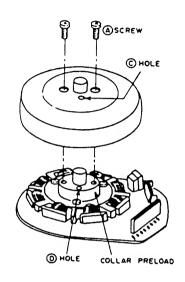


Fig. 3-24

3-9-2. Removal of the MECHANISM BLK (MECHA. FRAME)

- 1) Disconnect the connectors P301, P302, P303, on the MAIN (A) PCB and P1 on the A/C HEAD PCB.
- 2) Remove the three © screws from the MECHA. FRAME as shown in Fig. 3-24.
- 3) Hold the rear side of the MECHA. FRAME then remove by pulling up backward.
- 4) Reassemble in the reverse order for installation.

IV. MECHANICAL ADJUSTMENT

4-1.BACK TENSION ADJUSTMENT

- 1) Play back a recorded tape which is no longer needed.
- 2) Confirm that the (a) groove on the TENSION ARM aligns with right end of the (a) mark on the MECHA. CHASSIS as shown in Fig.4-1.
- If the result is not satisfactory, eject the tape and adjust the TENSION ADJUST repeatedly until the result is satisfactory.

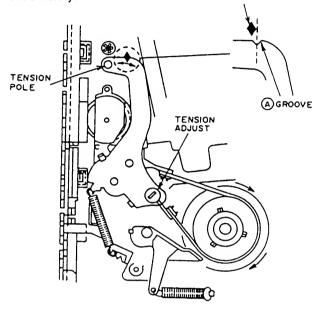


Fig. 4-1

4-2.TAPE TRANSPORT ADJUSTMENTS

NOTE: The following adjustments are required only when an irregularity is found since these adjustment are performed precisely at the factory.

4-2-1. Tape curl adjustment at the TAKE-UP TAPE

- 1) Play back a recorded tape which is no longer needed.
- 2) Turn the

 Screw on the A/C HEAD BLK until the edge of the tape barely touches the lower part of TAKE-UP TAPE GUIDE without any curl or wrinkle.
- 3) Once the (a) screw is adjusted, A/C HEAD height and azimuth adjustment is required. (Refer to 4-3. A/C HEAD POSITION ADJUSTMENT.)

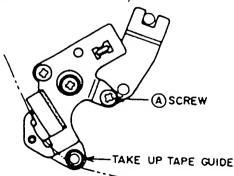


Fig. 4-2

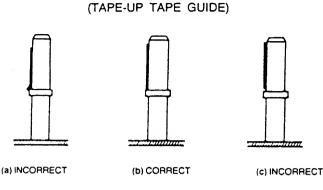


Fig. 4-3

4-2-2. Confirmation of tape curl at the SUPPLY TAPE GUIDE

Confirm that the edge of the tape barely touches the lower part of the SUPPLY TAPE GUIDE without any curl or wrinkle as shown in Fig.4-4.

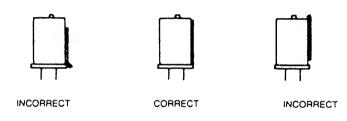


Fig. 4-4

4-2-3. REVIEW ARM height adjustment

 Play back the beginning part of an E-240 (T-160) tape and set the unit in the REVIEW mode by pressing the REW button.

(Remove the tape protection cover to make the adjustment easy.)

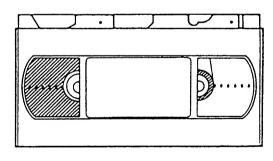


Fig. 4-5

2) Turn the REVIEW ARM height (A) nut so that the edge of the tape barely touches the lower part of the TAKE-UP TAPE GUIDE without any curl or wrinkle between the TAKE-UP TAPE GUIDE and the CAPSTAN SHAFT as shown in Fig.4-6 to Fig.4-8.

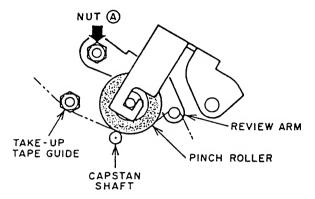
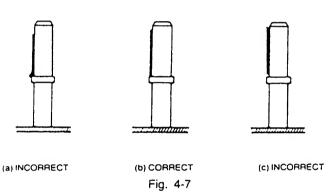


Fig. 4-6

(TAKE-UP TAPE GUIDE)



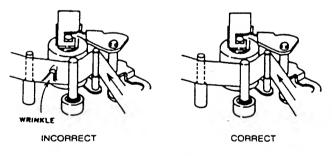


Fig. 4-8

- 3) Play back the beginning part of an E-240 (T-160) tape and this time set the unit in the QUE mode by pressing the F.FWD button.
- 4) Confirm there is no curl or wrinkle at REVIEW ARM's guide.

If curl or wrinkle of the tape has occurred, slightly turn the A nut (Shown in Fig.4-6) until it disappears.

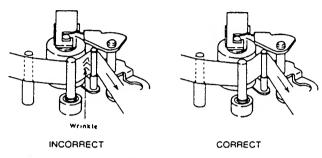
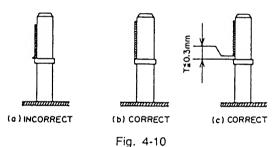


Fig. 4-9

5) Set the unit in REVIEW mode again. Then confirm that there is no curl or wrinkle at the TAKE-UP TAPE GUIDE. (A small gap may appear after this adjustment, but this is allowable)

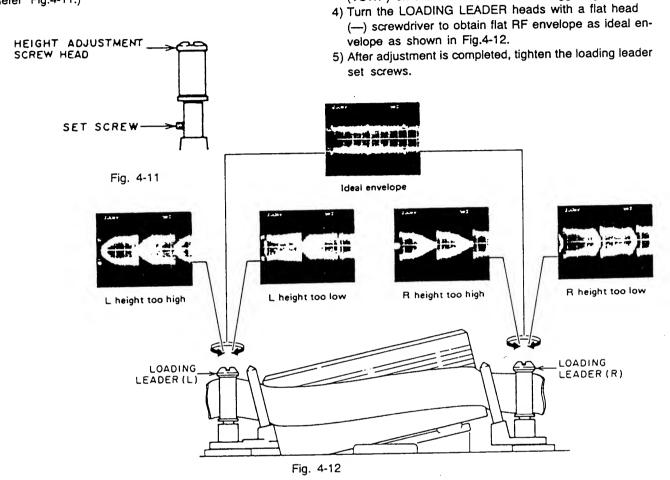


NOTE:

- 1. If results are not satisfactory, repeat steps 2) to 5).
- 2. Always play an undamaged tape to obtain satisfactory adjustment.
- 3. Because an E-240 (T-160) tape can easily be damaged due of its thinness, a pre-adjustment with an E-180 (T-120) tape is recommended.

4-2-4. LOADING LEADER height adjustments

 Slightly loosen the set screw at the lower part of the LOADING LEADERS (L), (R) so that the LOADING LEADER can be adjusted with reasonable tightness. (Refer Fig.4-11.)



4-3.A/C HEAD POSITION ADJUSTMENT

4-3-1. Azimuth adjustment

- 1) Connect an AC voltmeter or an oscilloscope to the AUDIO OUT terminal on the rear panel.
- 2) Play back the reference tape TF-530RFS (AT-751775).
- Adjust the

 screw to obtain the maximum audio output.

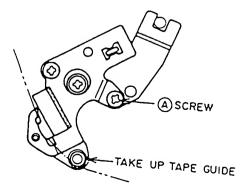


Fig.4-13

4-3-2. Height adjustment

- 1) Play back the test tape TF-526HH (AT-751788).
- Connect an oscilloscope's CH-1 to the AUDIO OUT on the rear panel and CH-2 to the TP301 (CTL OUT) on the MAIN (A) PCB.

Play back the reference tape TF-530RFS (AT-751775).
 Connect an oscilloscope's CH-1 to the TR510 emitter

(VSWP) on the PRE AMP PCB for triggering.

(ENVE) on the MAIN (A) PCB and CH-2 to the TP1

- 3) Turn the hexagon screw to obtain 1/2 of the output level of either CH-1 or CH-2 whichever has an output signal as shown in Fig.4-14.
 - Then set both of the oscilloscope's channels to 100mV/div and finely adjust the hexagon screw until both signals of CH-1 and CH-2 are nearly the same level.
- 4) Slightly turn the (A) screw until the tape edge barely touches the lower part of the TAKE-UP TAPE GUIDE without any curl or wrinkle as shown in Fig.4-3.
- 5) Adjust the head azimuth again. (Turning the hexagon screw or (a) screw will cause head azimuth mis-alignment. Refer to 4-3-1. Azimuth adjustment.)
- 6) Confirm that both signals of CH-1 and CH-2 are nearly the same level (Confirm that neither of the CH-1 or CH-2 output level exceed 100mVp-p). If the result is not satisfactory, repeat steps 3) to 5).

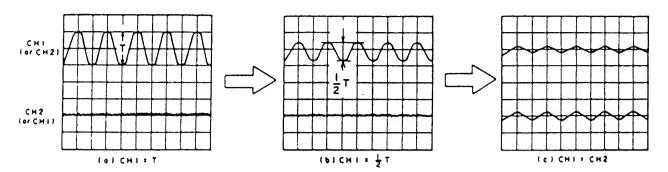


Fig. 4-14

4-3-3. phase adjustment

- 1) Connect an oscilloscope's CH-1 to the TR510 emitter (ENVE) on the MAIN (A) PCB and CH-2 to the TP1 (VSWP) on the PRE AMP PCB for triggering.
- 2) Play back the reference tape TF-530RFS (AT-751775).
- 3) Press one of the TRACKING buttons on the remote control until the "x" mark can be seen in the center position of the tracking range on the TV screen as shown in Fig.4-15.

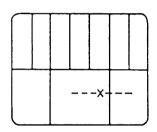


Fig. 4-15

- 4) Loosen the © screw slightly so that the A/C HEAD PLATE can be moved with reasonable tightness.
- 5) Insert a sharp flat head (—) screwdriver into the A/C HEAD BASE and (A) hole as shown in Fig.4-17.
- 6) Move the A/C HEAD BASE by moving a screwdriver in the direction of the arrow as shown in Fig.4-17 to obtain the maximum RF output, then tighten the © screw.

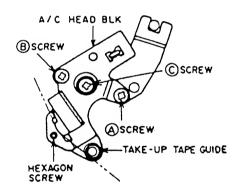


Fig. 4-16

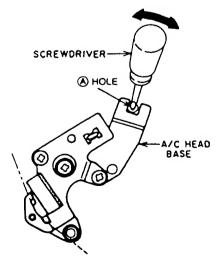
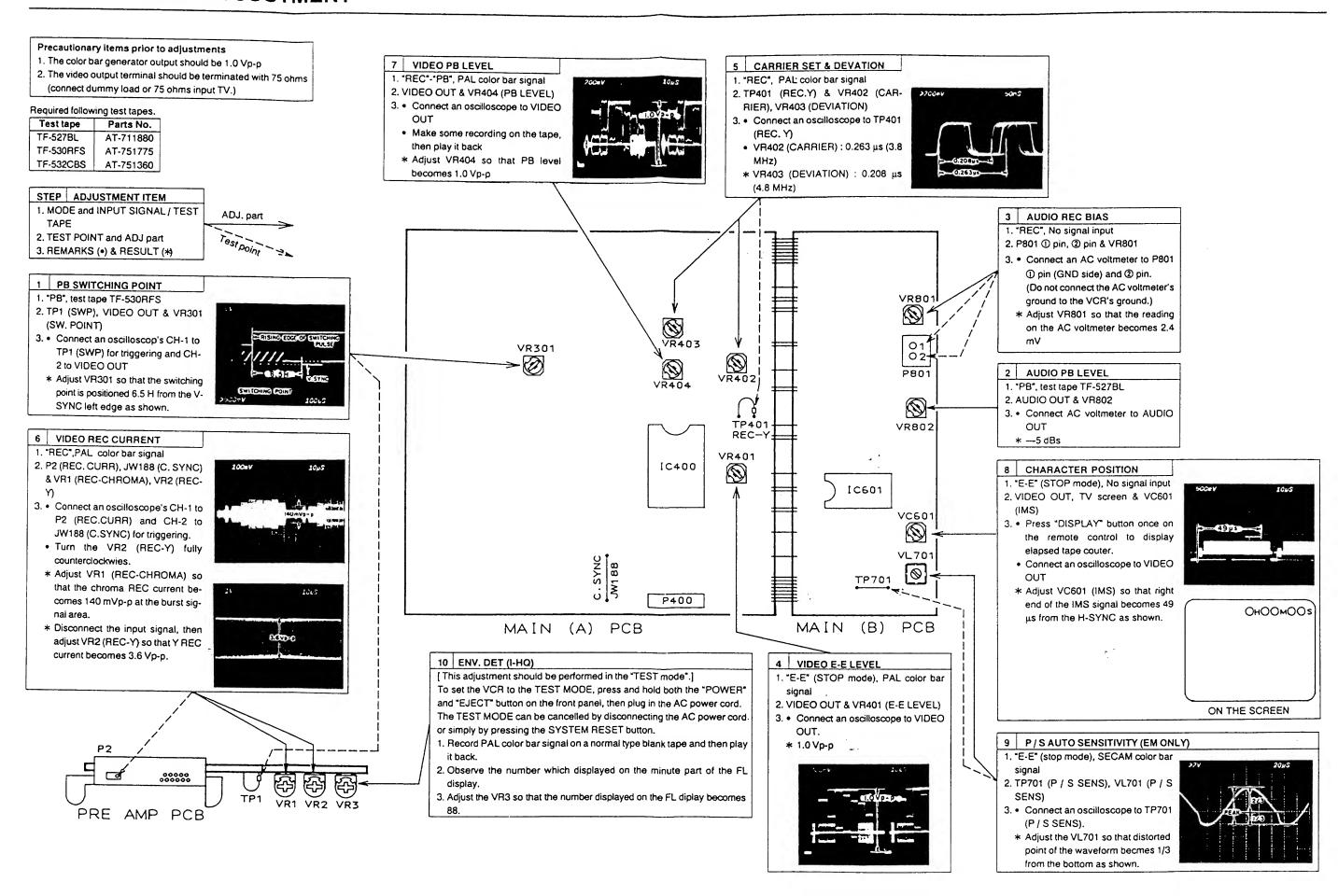
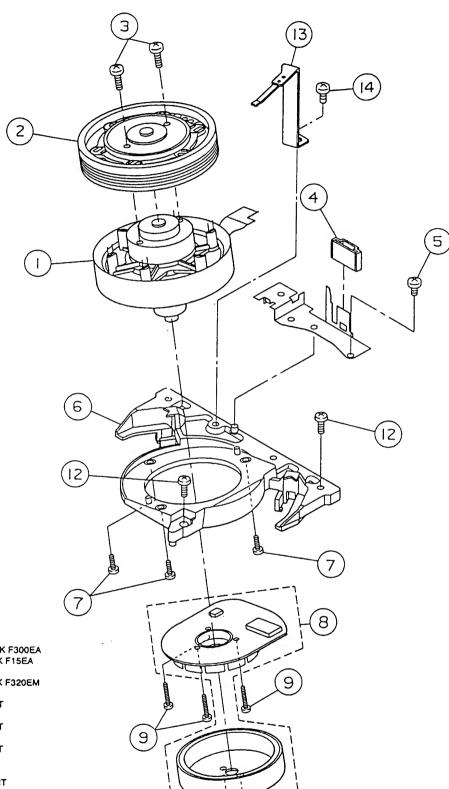


Fig. 4-17

V. ELECTRICAL ADJUSTMENT



HEAD DRUM BLOCK

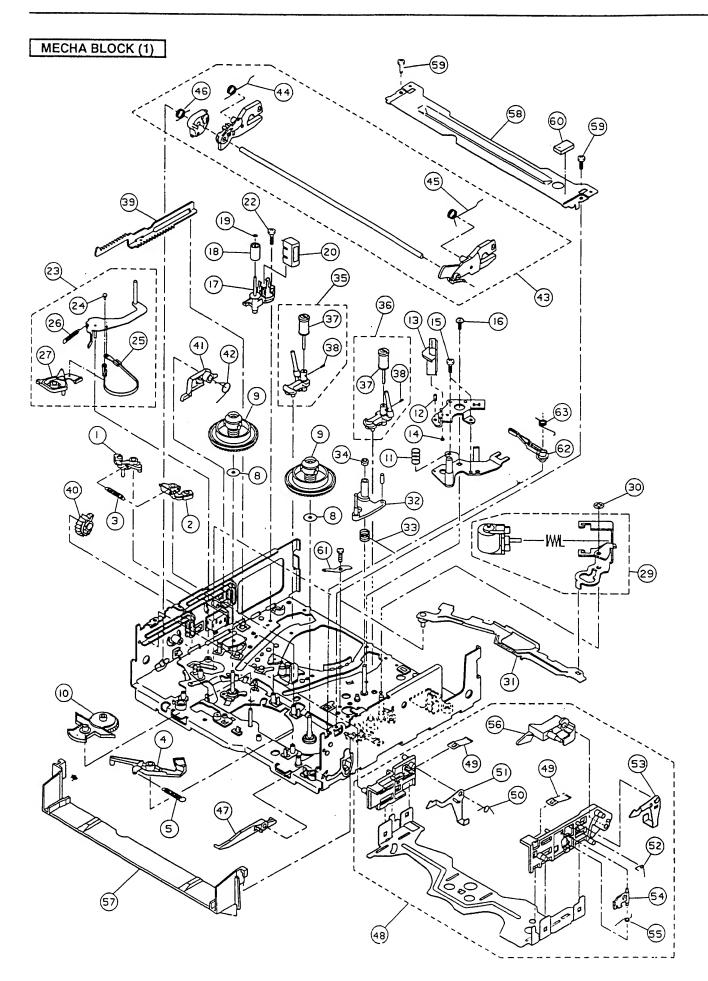


2. HEAD DRUM BLOCK

Ref.No.	Part No.	Description
1	BV-V1123A410D	LOWER DRUM BLK F300EA
2A	BV-V1102A420G	UPPER DRUM BLK F15EA [EXCEPT EM]
28	BV-V1102A420H	UPPER DRUM BLK F320EM [EM]
3	ZS-321298	BID30X08STL CMT
4	SZ-387388J	HOLDER FPC
5	ZS-379405	BID30X06STL CMT
6	MA-387474J2	BASE DRUM
7	ZS-563444	BID26X08STL CMT
8	BM-401296J	MOTOR E20EL89
		[DRUM MOTOR]
9	ZS-467796	PAN26X12STL CMT
11	ZS-379350	PAN30X06STL CMT
12	ZS-336714	ST BID30X12STL CMT
13	VT-401282J	EARTH BRUSH PART AG
14	ZS-389853J	DT BID30X06STL CMT C080

NOTE:

Parts will not be supplied if they are not listed in the parts list, even if they appear on the assembling illustrations with reference No.



3. MECHA BLOCK (1)

Ref.No.	Part No.	Description
1	ML-387316J	MAIN BRAKE (S) PART
2	ML-387318J	MAIN BRAKE (T) PART
3	ZG-387320J	SP PULL MAIN BRAKE
4	ML-387321J	REVIEW BRAKE PART
5	ZG-387323J	SP PULL REVIEW BRAKE
8	ZW-389814J	PW31X110X050PSL
9	MT-390954J1	DISK (2) PART
10	MI-387294J	IDLLER PART
11	ZG-387438J1	SP PUSH A/C
12	ZG-373900	6SET30X080SCM PKR CP
13	HR-405340J	HEAD COMBO HVMZA1121A
14	ZS-404844J	PAN20X02STL BZN PS1
15	ZS-321298	BID30X08STL CMT
16	ZS-389853J	DT BID30X06STL CMT C080
17	MZ-402760J	HOLDER FE HEAD PART B
18	MR-387286J1	ROLLER IMPEDANCE
19	ZW-374445	SLIT W17X032X025PSL
20	HE-390013J	HEAD E HVFME0020A
22	ZS-336714	ST BID30X12STL CMT
23 24	BL-V1123A050A SZ-387263J2	TENSION ARM BLK F600EA HOLDER LEVER TENSION
25	ML-390768J1	TENSION BAND PART
26	ZG-395470J	SP PULL TENSION (2)
27	ML-395471J1	TENSION BRAKE PART
29	BL-V1102A160A	ARM PINCH ROLLER (2) BLK 425EA
30	ZW-332843	RETAINING RING GRIP 380STL ACP
31	ML-387431J1	SLIDER PINCH PART
32	ML-387277J3	ARM REVIEW PART
33	ZG-387282J	SP TORSION REVIEW
34	ZW-401776J	NUT REVIEW
35	BV-V1102A070A	LEADER S BLK 425EA
36	BV-V1102A080A	LEADER T BLK 425EA
37	VT-387394J1	GUIDE ROLLER D8 PART
38	ZS-374458	6SET20X030SCM PKR FP
39	ML-387428J	SLIDER FRONT LOADING
40	MZ-387335J	GEAR EJECT
41	ML-391745J2	ARM DAMPER
42	ZG-395567J	SP TORSION ARM DAMPER
43	BL-V1102A140A	ARM LOADING BLK 425EA
44	ZG-387417J	SP TORSION LOAD (S)
45 46	ZG-387418J ZG-392831J	SP TORSION LOAD (T)
47	ML-387350J1	SP TORSION JOINT (2) ARM LID OPENER
48	BV-V1102A150A	
49	ZG-387348J1	SP PLATE HOLDER
50	ZG-387421J	SP TORSION DAMPER (S)
51	ML-387345J	LEVER DAMPER (S)
52	ZG-388290J1	SP TORSION DAMPER (T)
53	ML-387346J	LEVER DAMPER (T)
54	ML-387344J	LEVER LOCK RELEASE
55	ZG-387420J	SP TORSION RELEASE
56	ML-387349J2	ARM SHUTTER
57	SE-395554J	GUIDE FRONT (2)
58	MZ-387351J1	PLATE UPPER
59	ZS-358936	ST BID30X06STL CMT
60	SZ-391866J1	CUSHION COVER
61	ZG-392294J	SP PLATE EARTH
62	MZ-404539J	REW BRAKE PART
63	ZG-404541J	SP TORSION REW BRAKE
63	BB-V1130A020B	MECHA DECK BLK F300EA

NOTE:

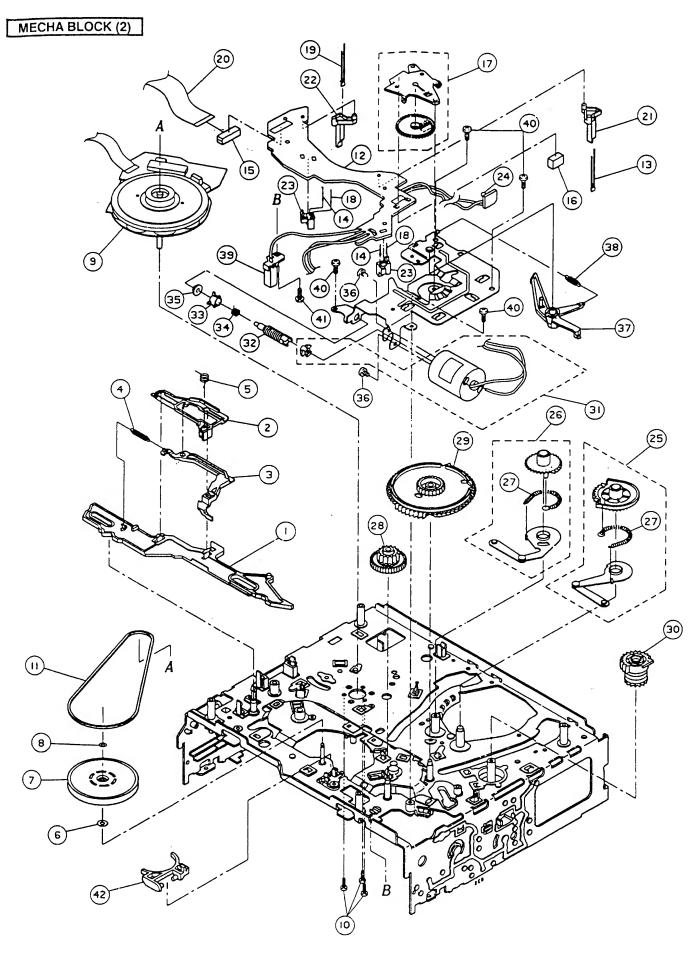
Parts will not be supplied if they are not listed in the parts list, even if they appear on the assembling illustrations with reference No.

4. MECHA BLOCK (2)

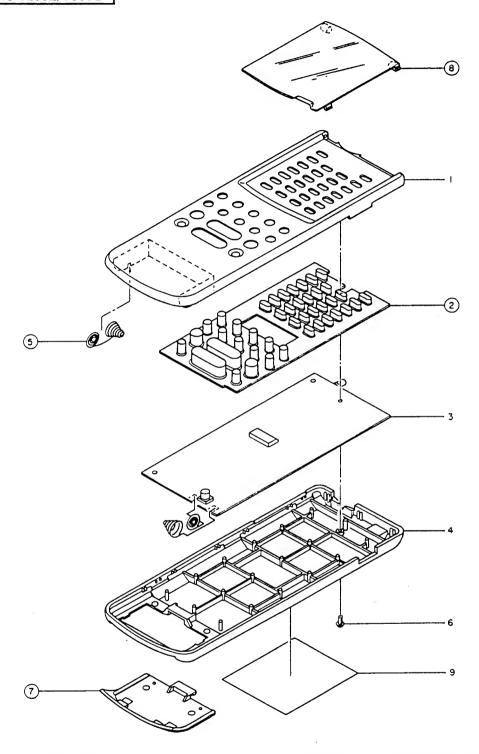
Ref.No.	Part No.	Description
1	ML-396018J	SLIDER BRAKE (2) PART
2	ML-404944J	SLIDER TRIGGER (2)
3	ML-387402J1	LEVER TRIGGER
4	ZG-387468J	SP PULL SLIDER
5	ZG-387403J	SP TORSION COUPLING
6	ZW-389923J	PW26X060X050PSL
7	MZ-387298J3	DISK CLUTCH PART
8	ZW-387492J	SLIT W21X040X050PSL
9	BM-400682J1	MOTOR DFX-67B3VWB1
		[CAPSTAN MOTOR]
10	ZS-365149	PT BID26X06STL CMT
11	MB-387289J	BELT CAPSTAN
12	EA-387496J	PC (#) SENSOR
13	ED-390011J	D LED GL451 INFRARED
		[D1]
14	ED-390012J	D LED GL4800 INFRARED
		[D2][D3]
15	EJ-387497J	SOCKET HOUSING 5062-30-10-13
		[PS1]
16	EJ-381837J	SOCKET 174074-5 5P
		[P1]
17	ES-387465J	SW MODE SELECT MMS00070ZLBO
		[SW1]
18	ET-390010J	TR PHOTO PT4800
		[TR2][TR3]
19	ET-390009J	TR PHOTO PT493F
		[TR4]
20	EW-389313J	CORD FFC P1.25 L=120 13P
		[WP1]
21	MZ-387430J	HOLDER D-LED
22	MZ-387445J	HOLDER S SENSOR
23	MZ-387446J	HOLDER PHOTO SENSOR
24	ET-361490	TR PHOTO PN268
		[TR1]
25	MZ-V1102A090A	GEAR TOGGLE (S) BLK 425EA
26	MZ-V1102A100A	GEAR TOGGLE (T) BLK 425EA
27	ZG-387413J1	SP PULL TOGGLE
28	MZ-387332J	GEAR WORM WHEEL
29	MZ-396021J	GEAR CAM SLIDER (2)
30	MZ-387333J	GEAR FRONT LOADING
31	BM-387503J	MOTOR PART
		[LOADING MOTOR]
32	MZ-401686J	GEAR WORM (2)
33	MR-391968J	PULLEY TRIGGER (2)
34	ZG-387443J	SP TRIGGER
35	MR-404544J	HOLDER THRUST WORM (2)
36	ZS-425981	BID30X03STL CMT
37	BL-387458J2	CAPSTAN BRAKE PART
38	ZG-387502J	SP PULL CAPSTAN BRAKE
39	ES-373099	SW LEAF MTS10110MPC1
40	ZS-389950J	PT BID26X10STL CMT
41	ZS-358936	ST BID30X06STL CMT
42	ML-387311J2	ARM COUPLING

NOTE:

Parts will not be supplied if they are not listed in the parts list, even if they appear on the assembling illustrations with reference No.



REMOCON RC-V200E/V300E



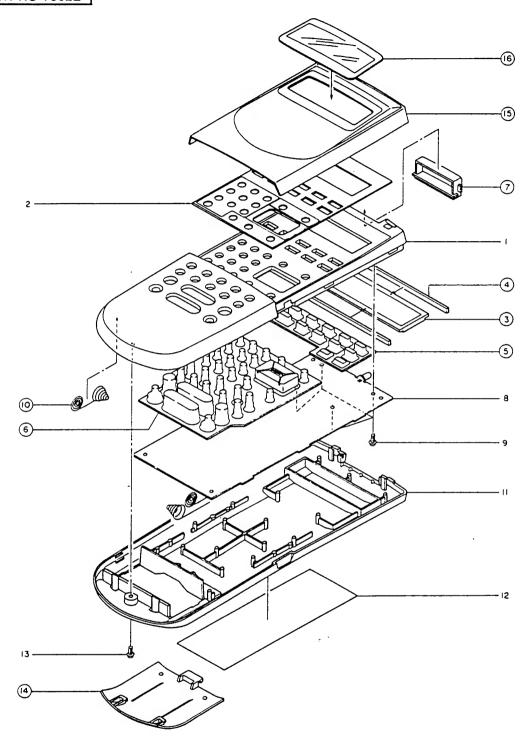
18. REMOCON RC-V200E/V300E

Ref.No. Part No. Description	
2 MB-402705J KEY RUBBER 5 ZG-394389J TERMINAL BATTE 7 SC-394382J COVER BATTERY 8 SP-394383J1 DOOR PANEL	, ,

19. REMOCON P.C BOARD RC-V200E/V300E

Ref.No.	Part No.	Description
D1	ED-390686J	D LED TLN1058 INFRARED
D2 .	ED-386031J	D SILICON CHIP MA110-TW
D3	ED-386031J	D SILICON CHIP MA110-TW
D4	ED-386031J	D SILICON CHIP MA110-TW
IC1	El-376112	IC UPD6122G
TR1	ET-390826J	TR.CHIP 2SD1619 T,U TC T08
X1	EI-390687J	OSC CE CSU455PL 455KHZ
1	ZG-402706J	TERMINAL BATTERY (U1)
2	ZG-402685J	TERMINAL BATTERY (U2)

REMOCON RC-V302E



20. REMOCON RC-V302E

Ref.No.	Part No.	Description
3	EM-403448J	IND LCD LF5381G ENGLISH
4	EJ-403095J	TERMINAL LCD (3) B1024
5	MB-403107J	KEY RUBBER (S2)
6	MB-403125J	KEY RUBBER (L)
7	SE-403111J	FILTER
10	ZG-403100J	TERMINAL BATTERY (+-)
14	SC-403133J	COVER BATTERY
15	SP-403126J1	DOOR PANEL (L)
16	SP-403096J	WINDOW LCD

21. REMOCON P.C BOARD RC-V302E

Ref.No.	Part No.	Description
D1	ED-403450J	D LED SE303ARF-C INFRARED
IC1	El-405245J	IC M50933-123FP HKHREM3
IC2	El-400672J	IC S-8052ALB-LE
TR1	ET-390826J	TR.CHIP 2SD1619 T,U TC T08
X1	EI-368825	OSC XTAL MX-38T 32.768KHZ
X2	EI-403451J	OSC CE CS81200J 1.200MHZ
1	ZG-403098J	TERMINAL BATTERY (+)
2	ZG-403099J	TERMINAL BATTERY (-)

AKAI

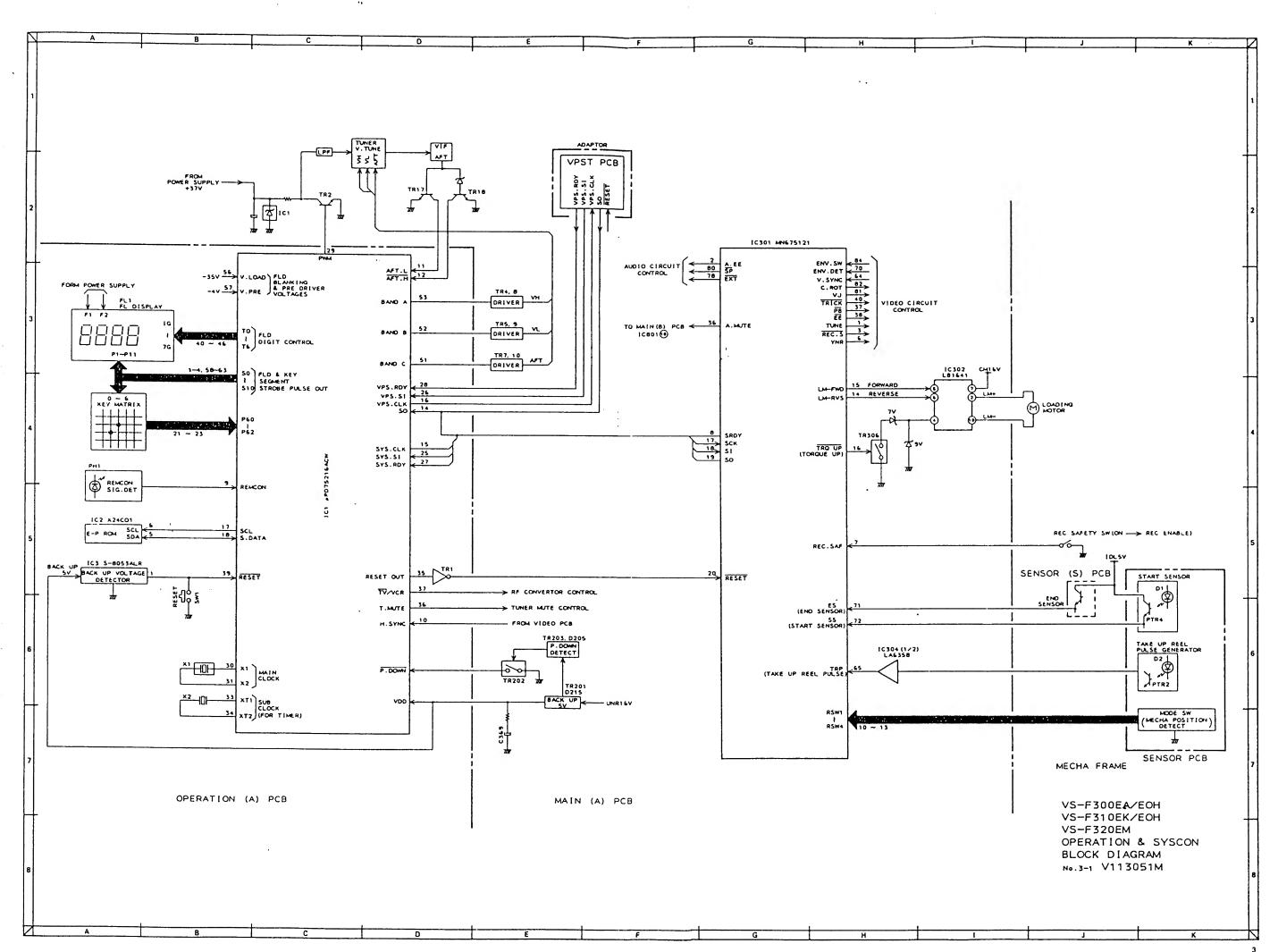
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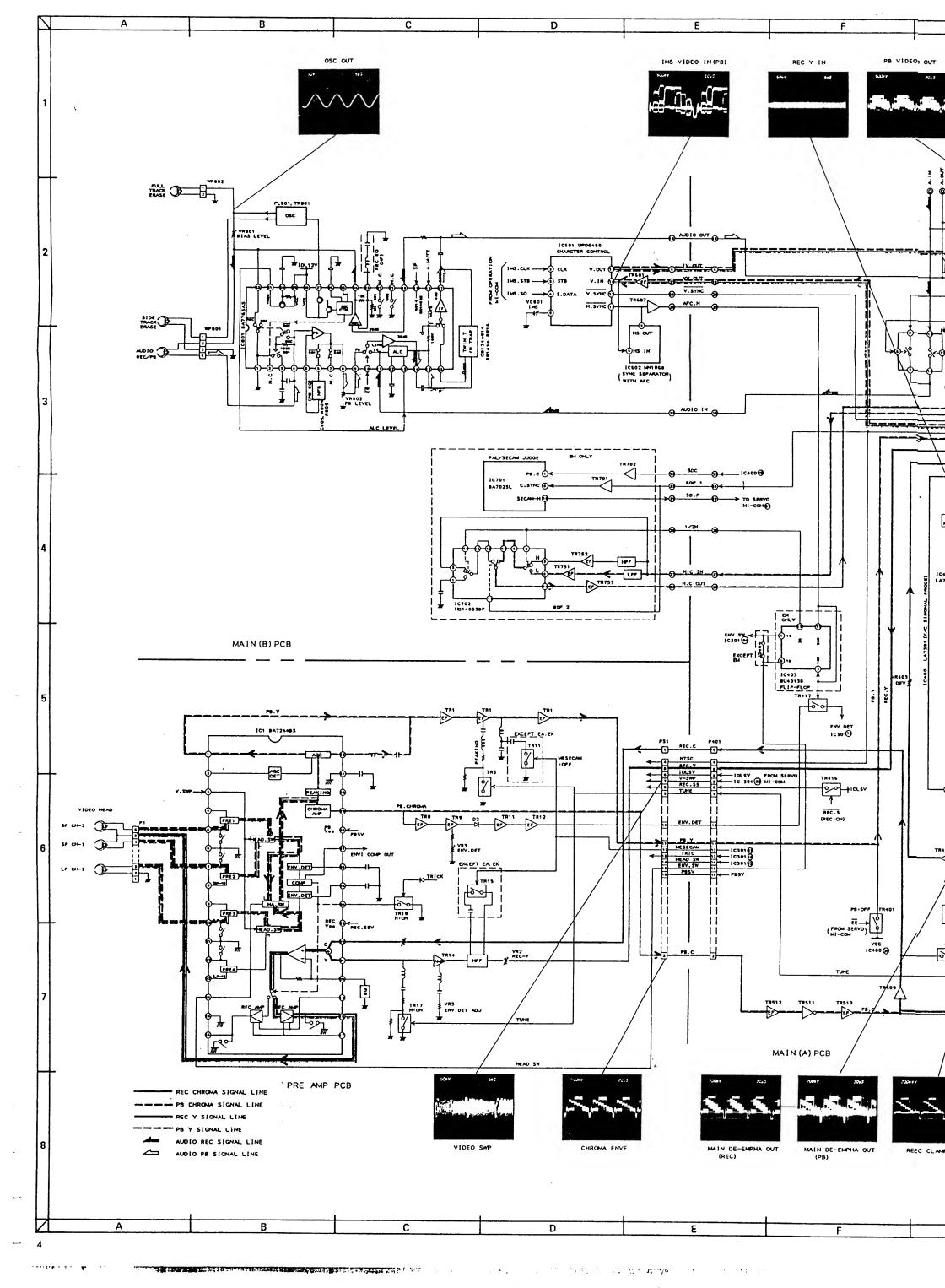
SCHEMATIC DIAGRAMS AND PC BOARDS

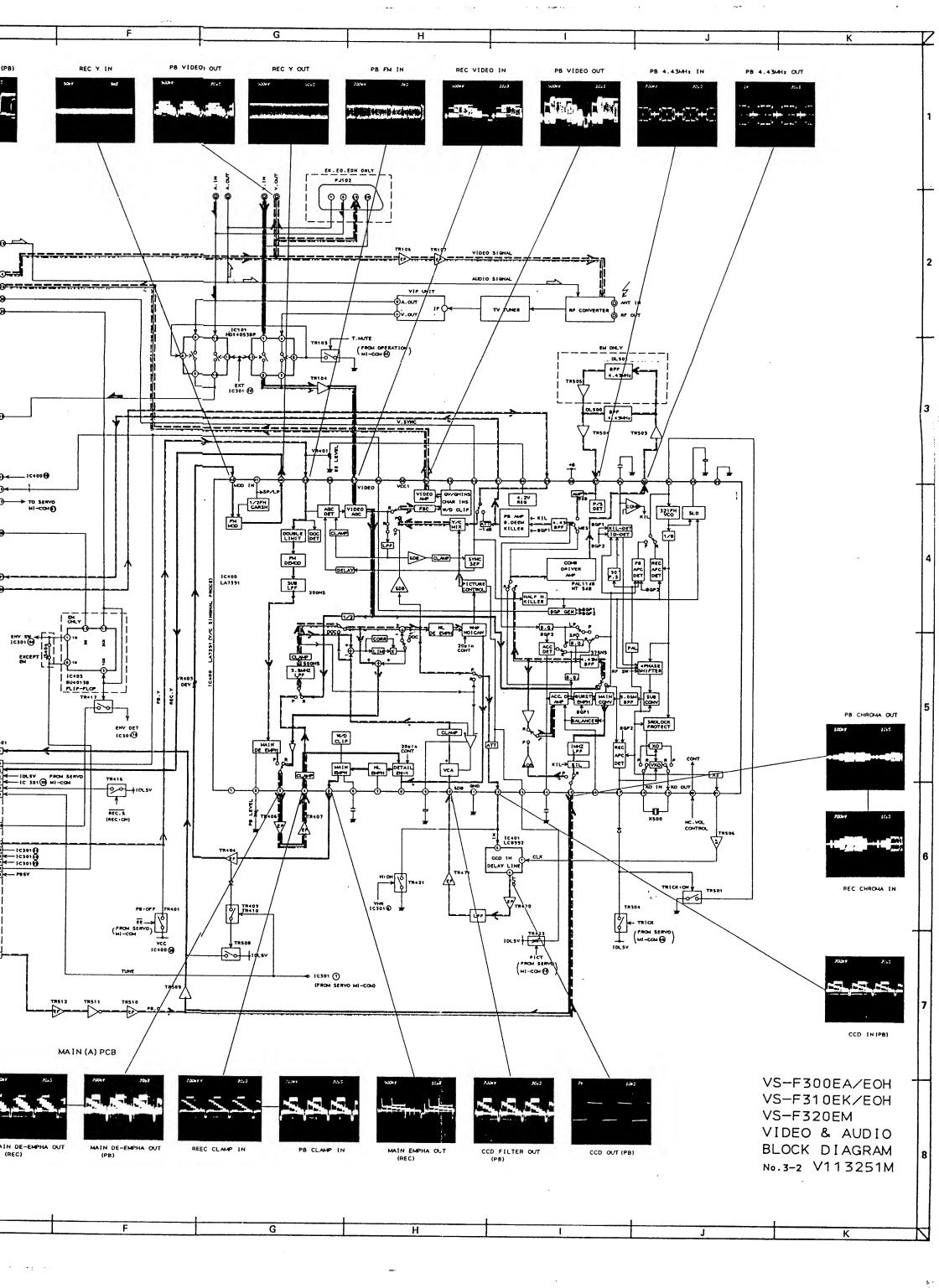
TABLE OF CONTENTS

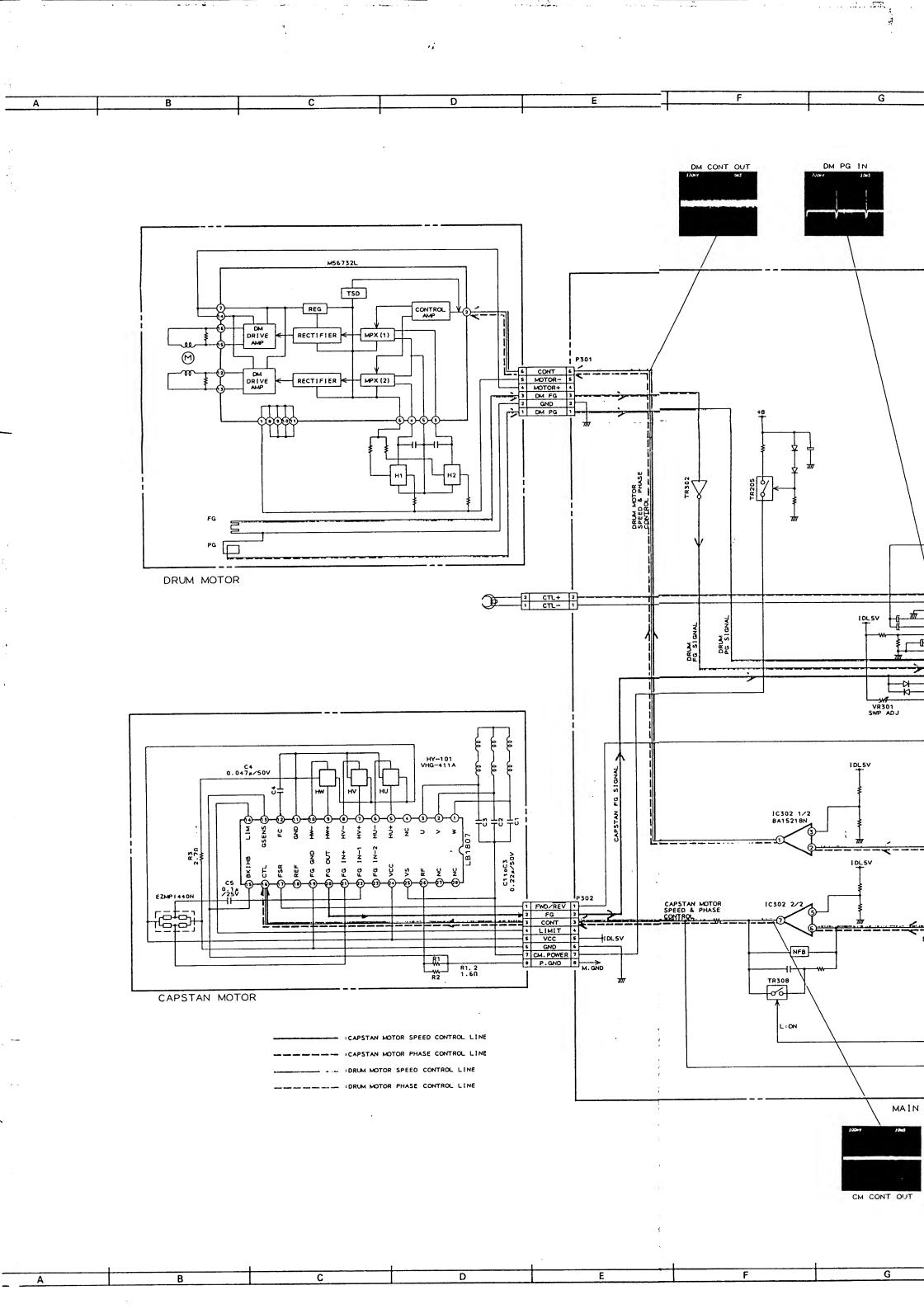
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2. VIDEO & AUDIO		4
3. SERVO		5
II. SCHEMATIC DIAGRAMS A	AND PC BOARDS	
1. CONNECTION DIAGRA	AM	6
2. POWER SUPPLY		8
3. POWER SUPPLY (1), (2)	11
4. MAIN (1/3)	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	12
5. MAIN (2/3)		13
6. MAIN (3/3)		14
7. MAIN (B)		16
8 PRE AMP		18
9 OPERATION (A)		20
10 OPERATION (D)		22
11 VIE UNIT		25
12 BC-V200E V300E REA	MOTE CONTROL	26
13. RC-V302E REMOTE C	ONTROL	29
II. INFORMATION OF ICs		30

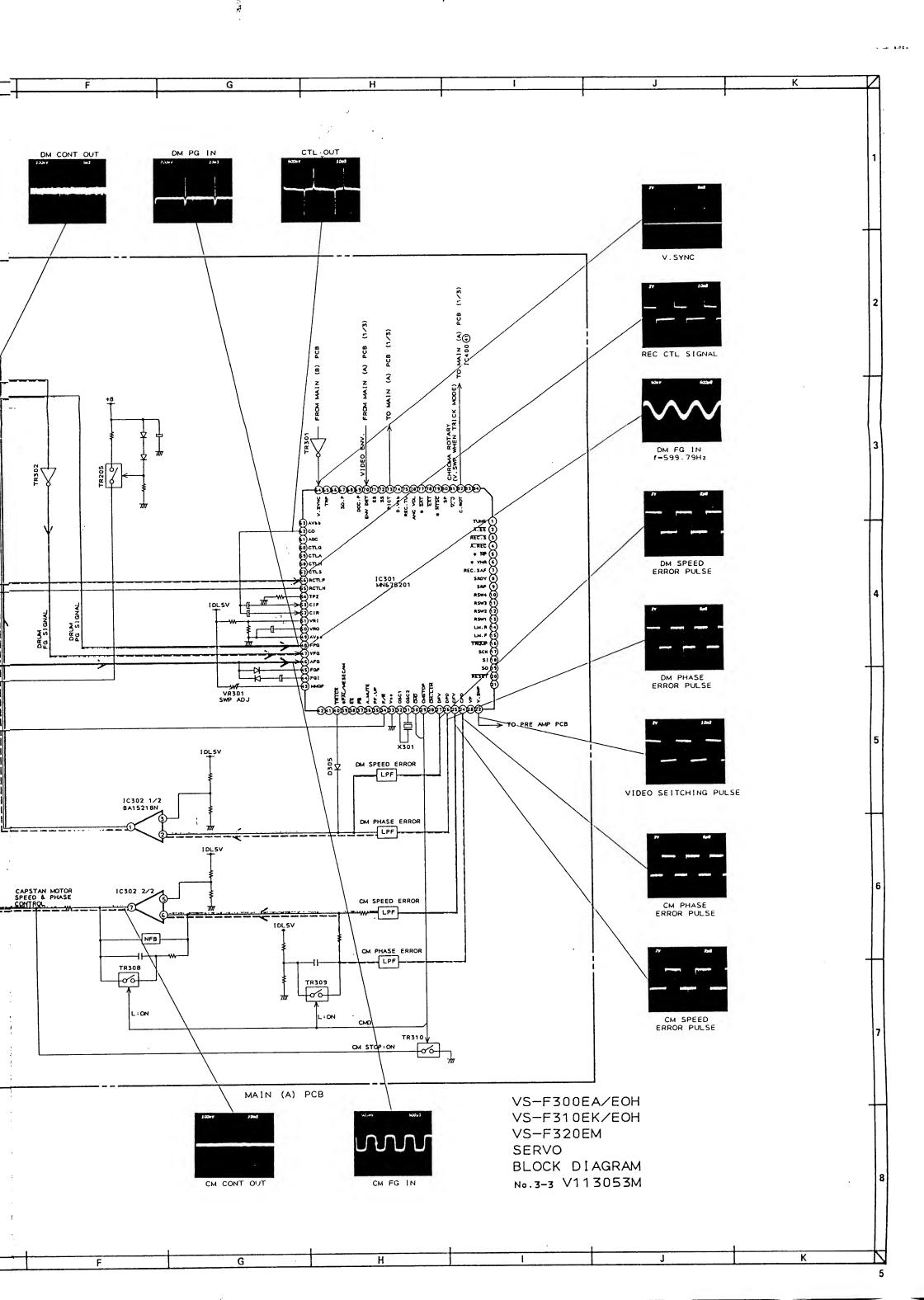
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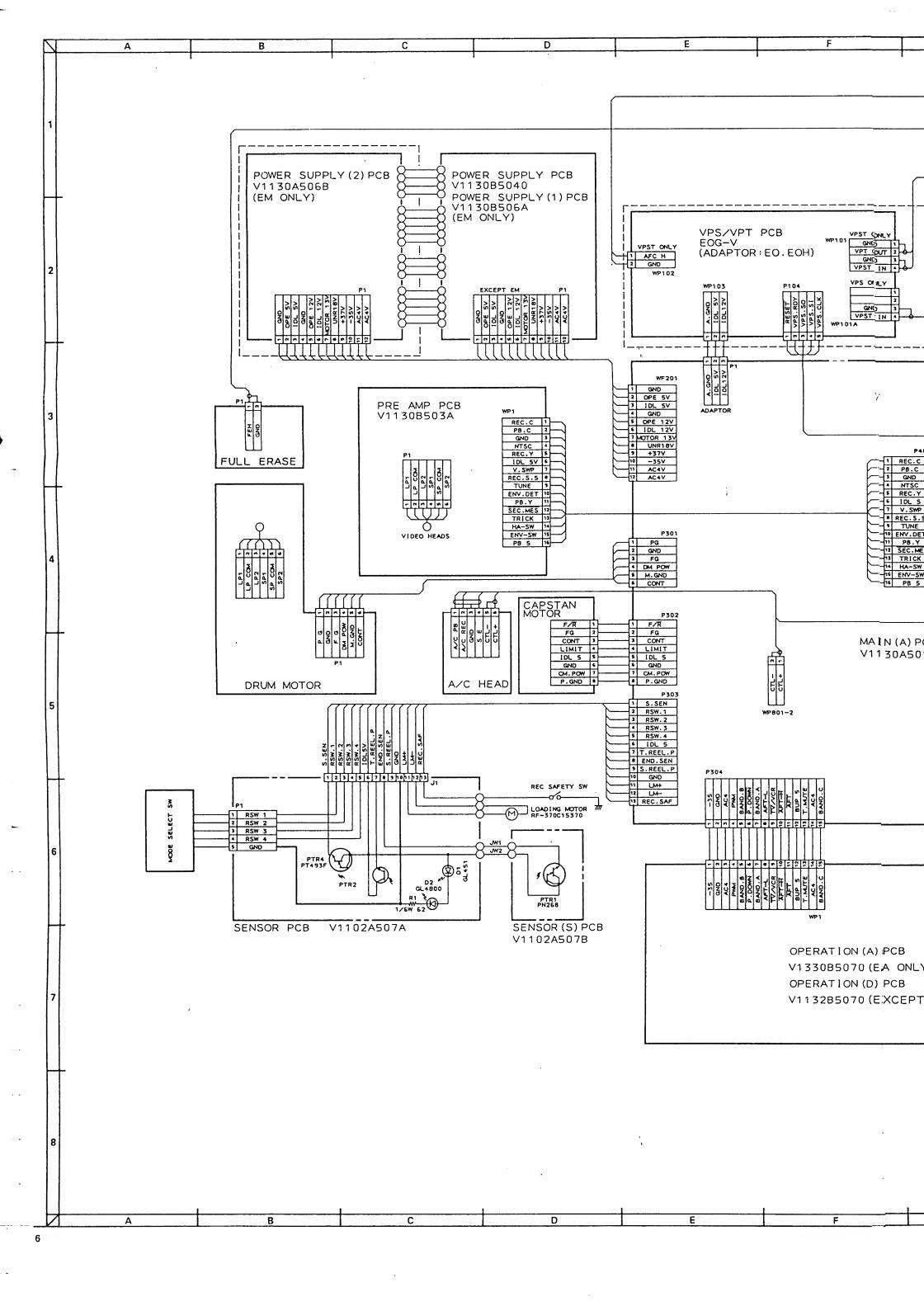


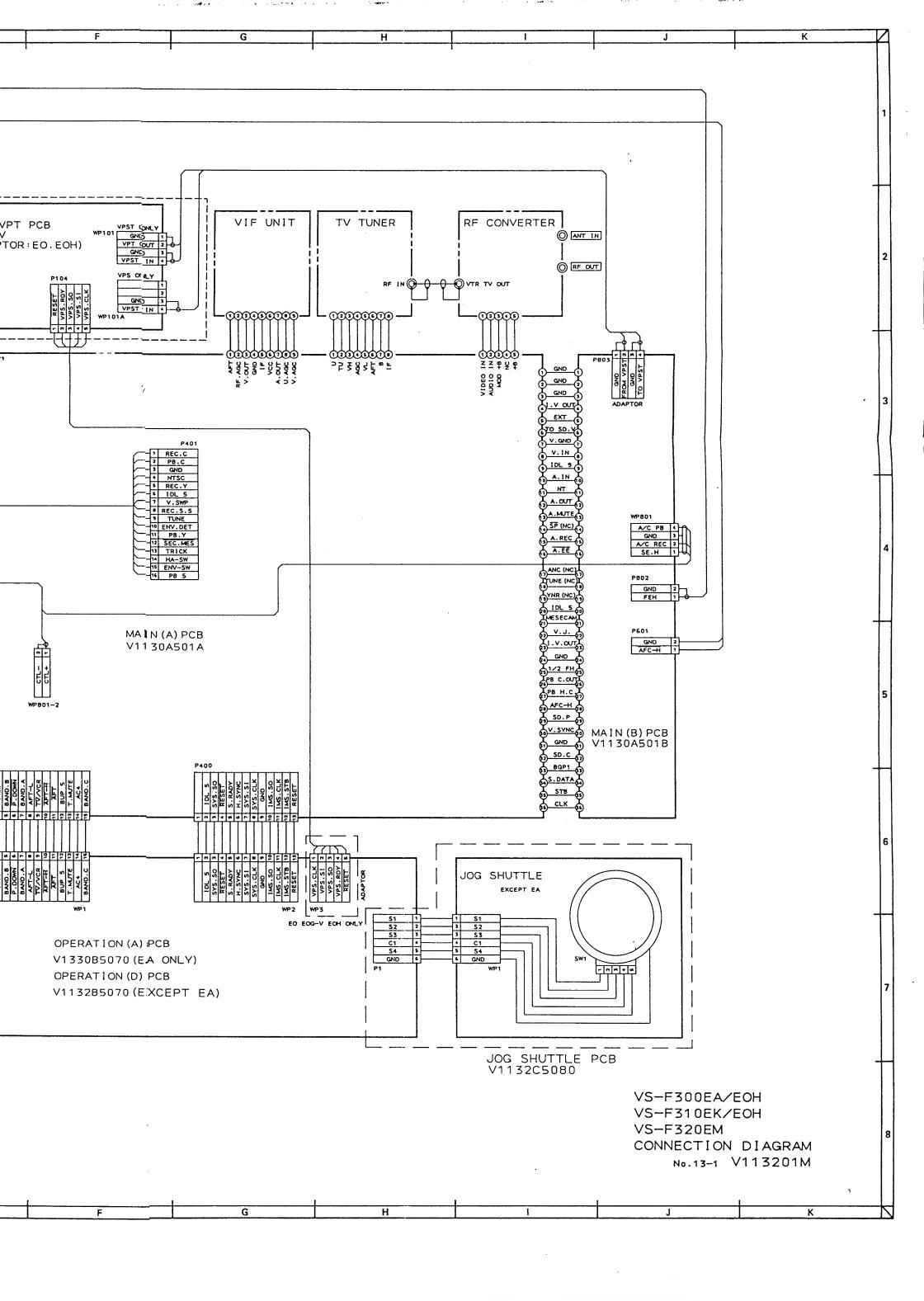


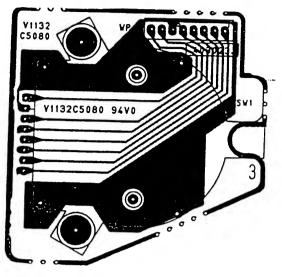




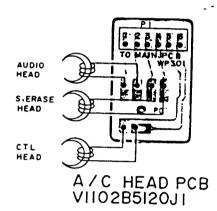


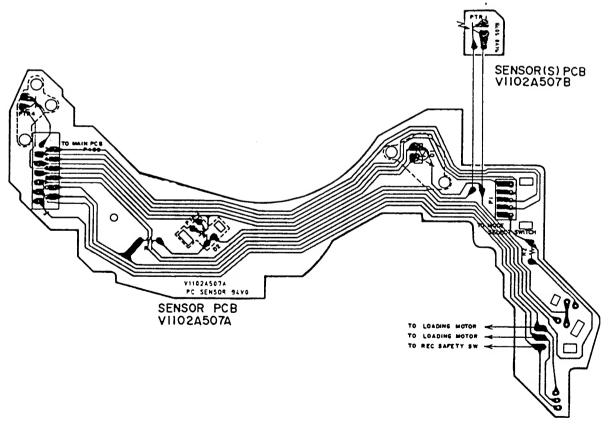


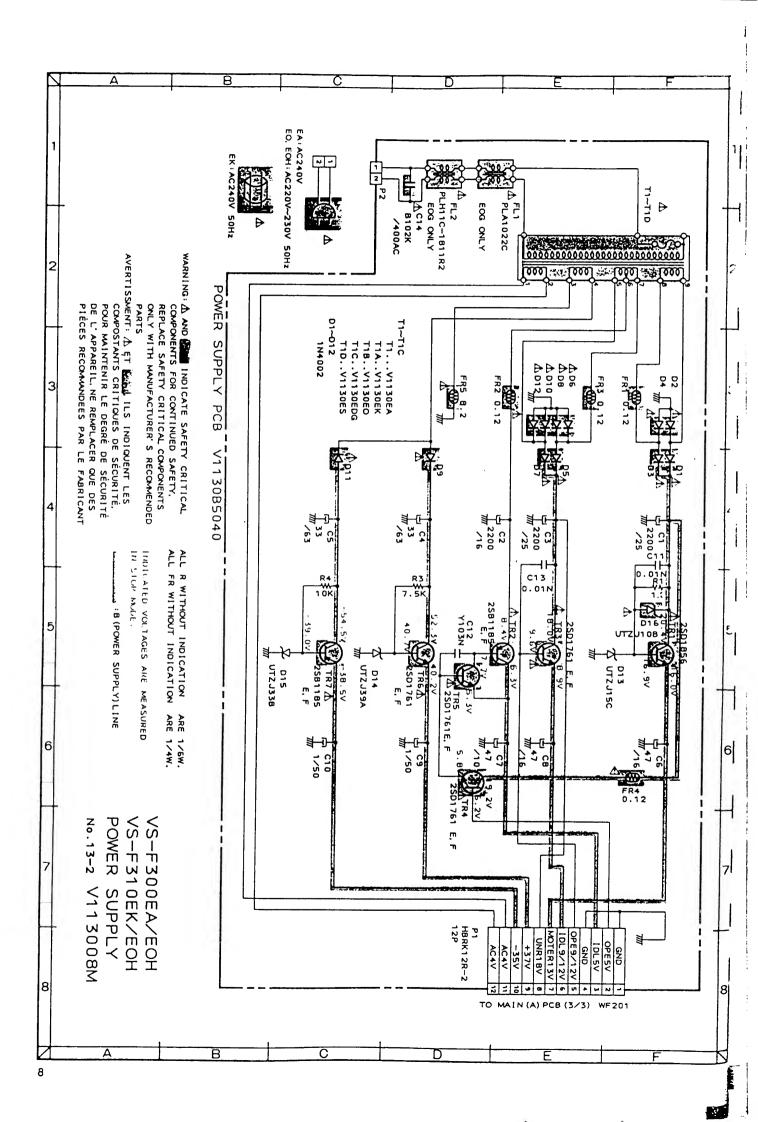


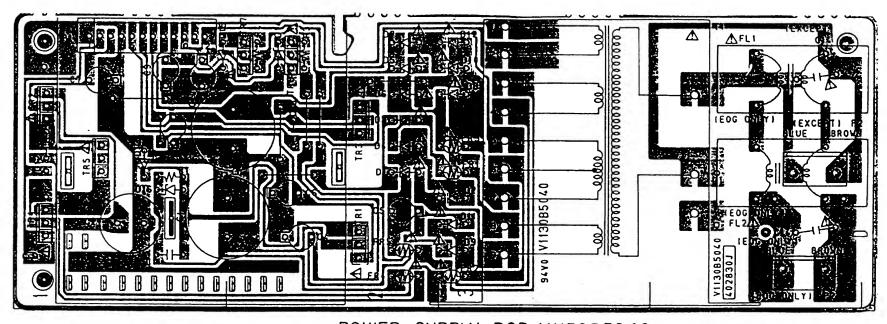


JOG SHUTTLE PCB VII32C5080





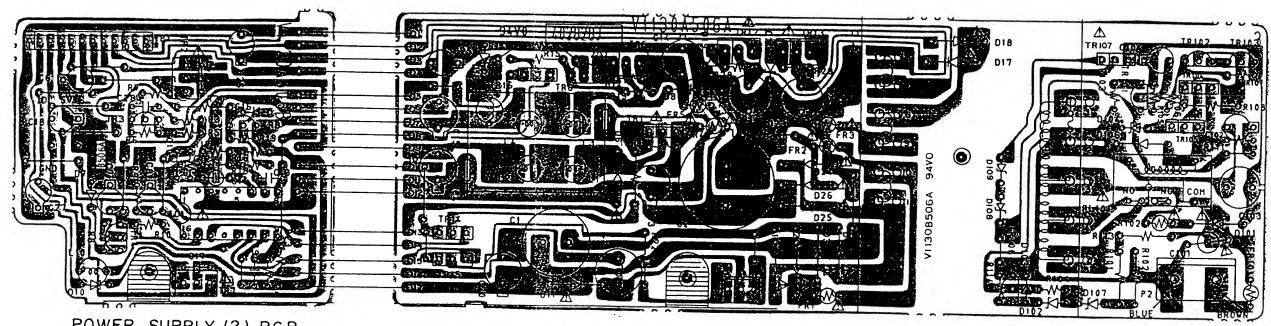




POWER SUPPLY PCB VII30B5040

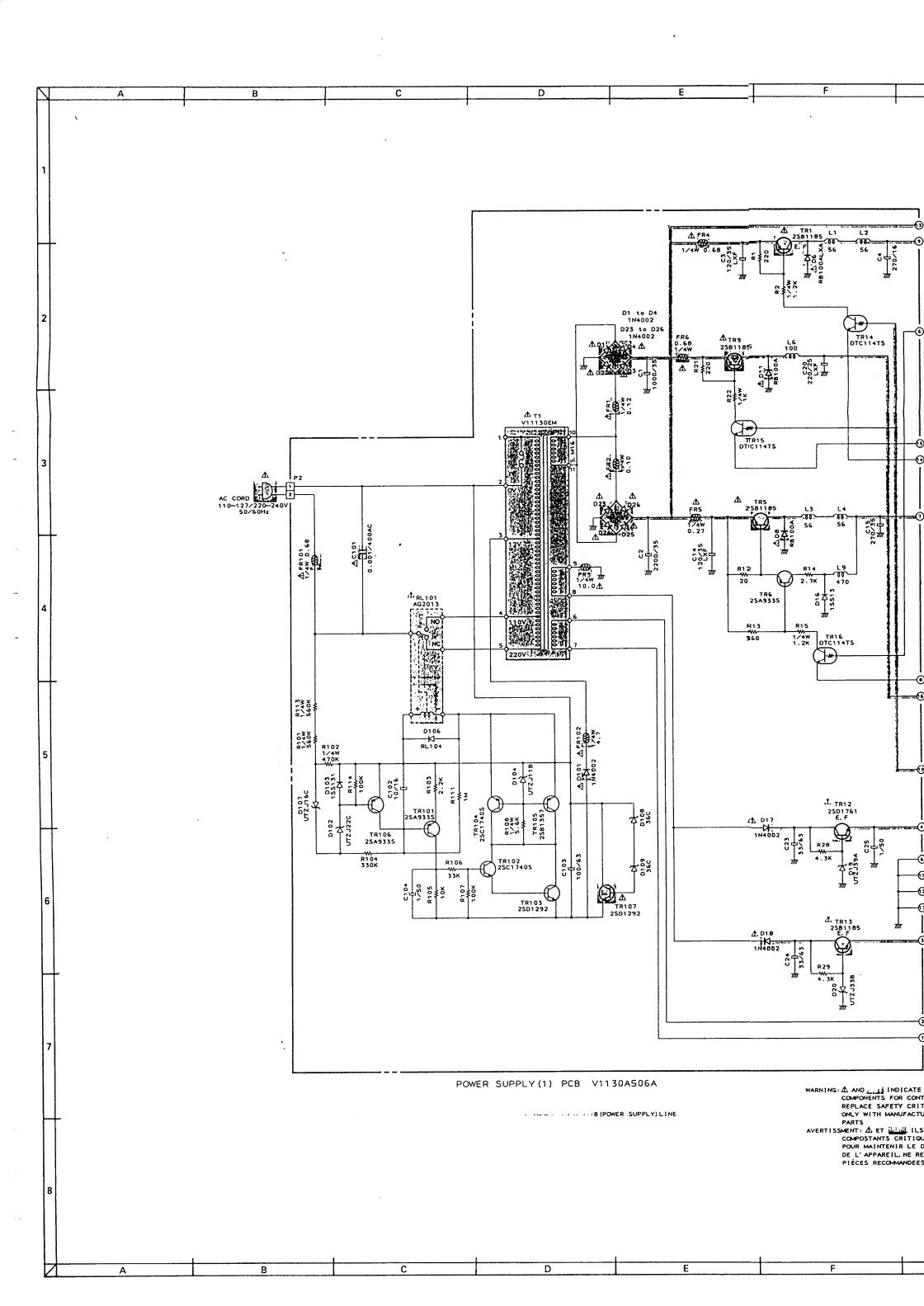
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REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S
RECOMMENDED PARTS

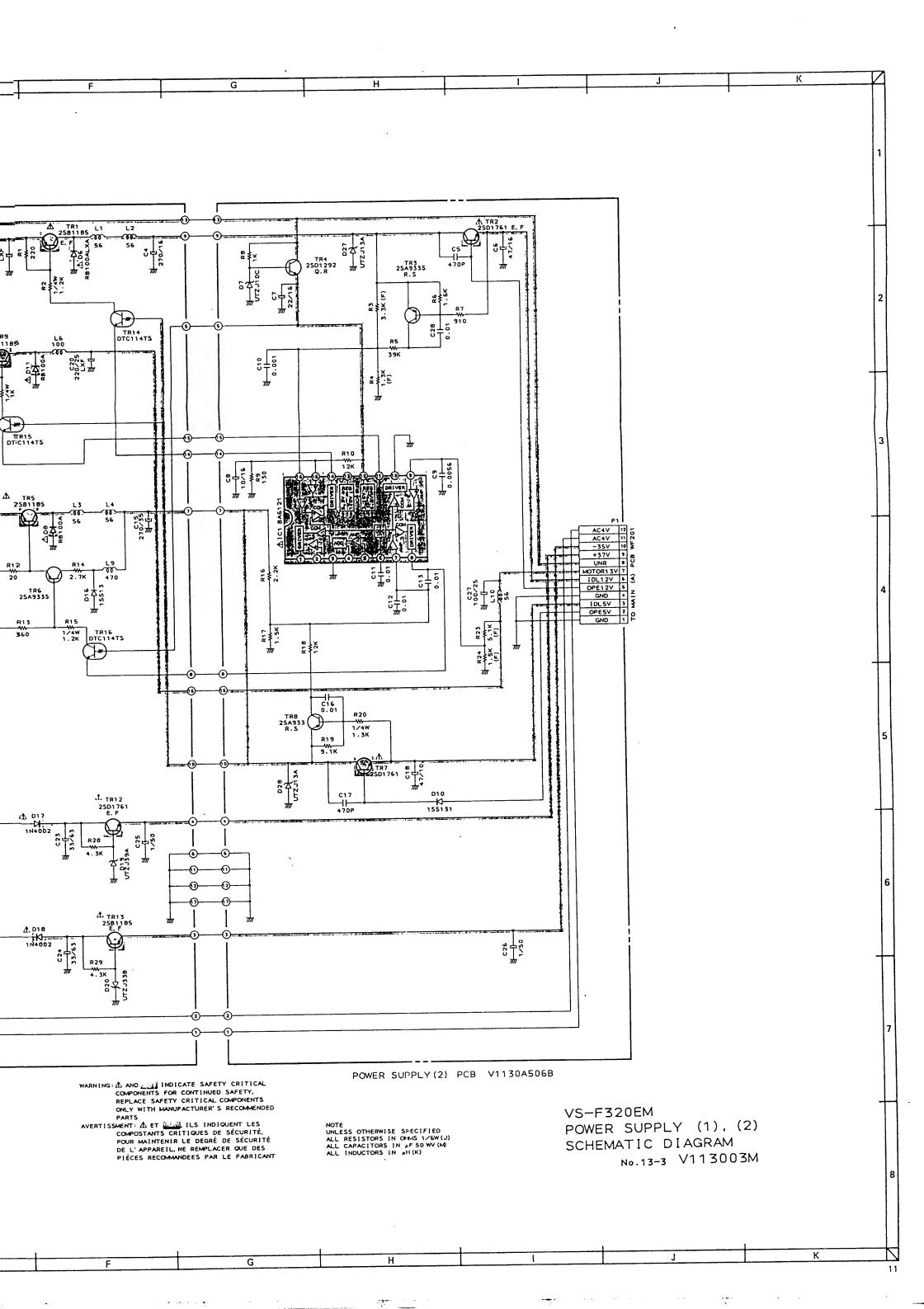
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NE REMPLACER QUE DES PIÈCES RECOMMANDEES PAR LE FABRICANT

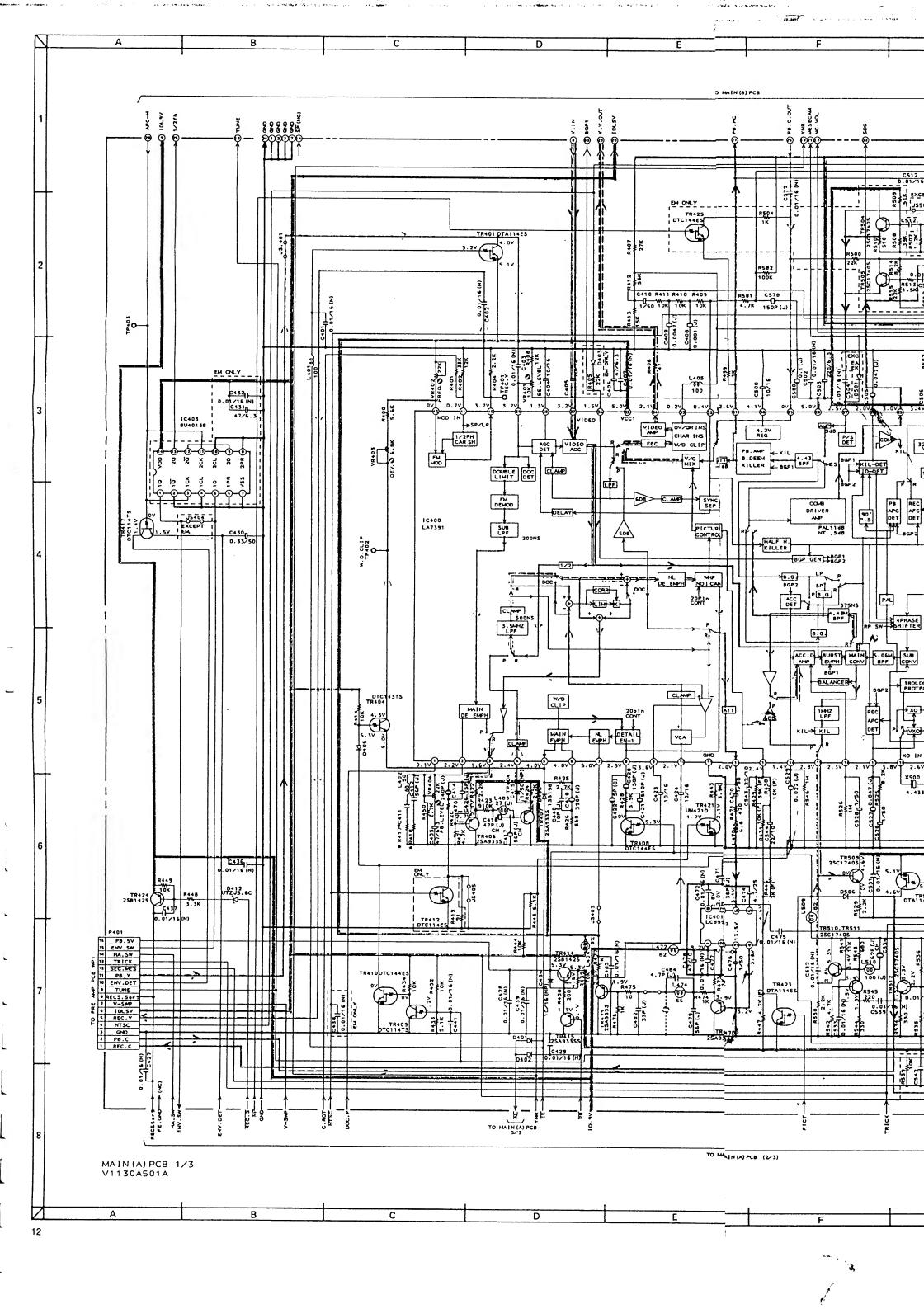


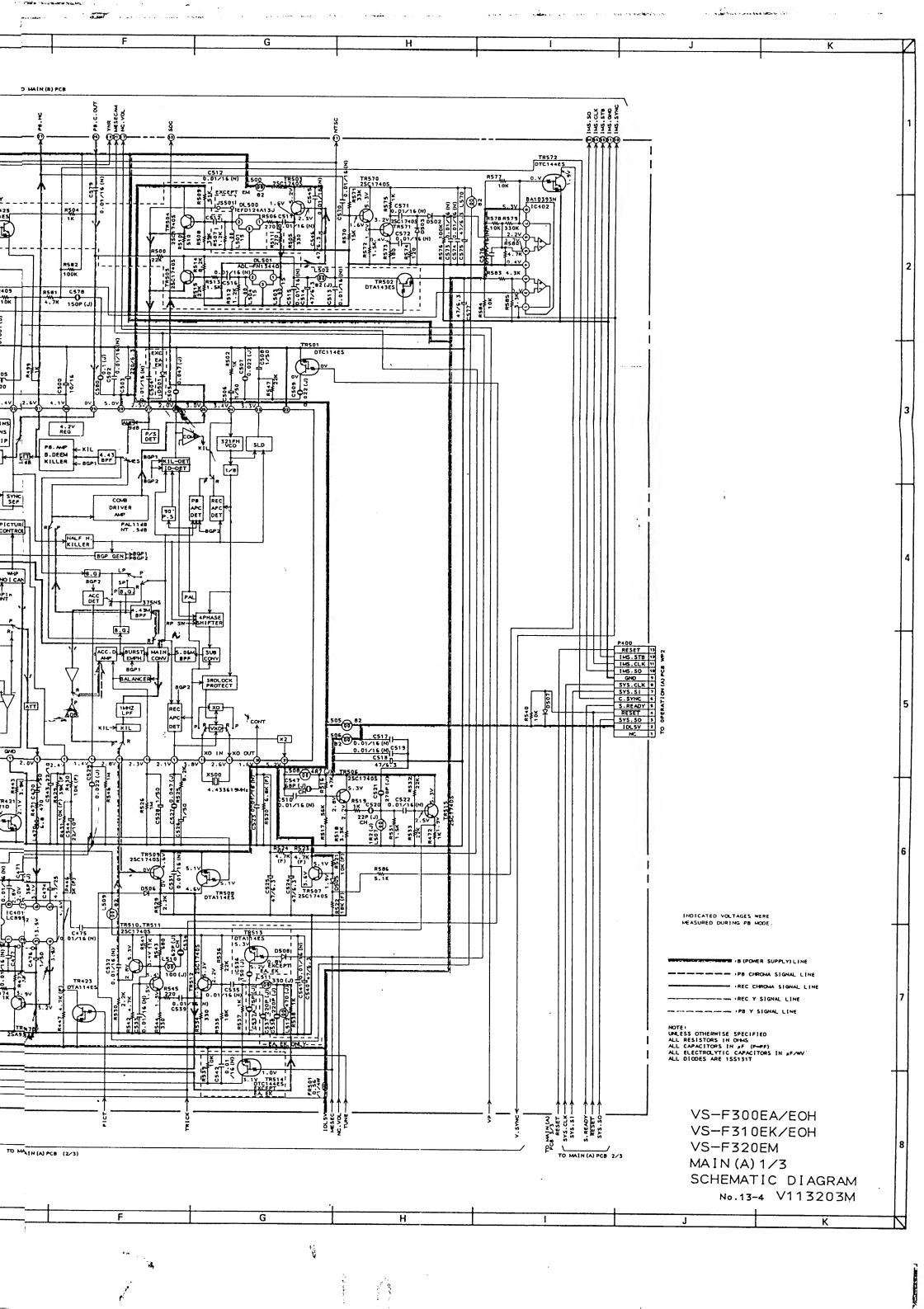
POWER SUPPLY (2) PCB VII30A506B

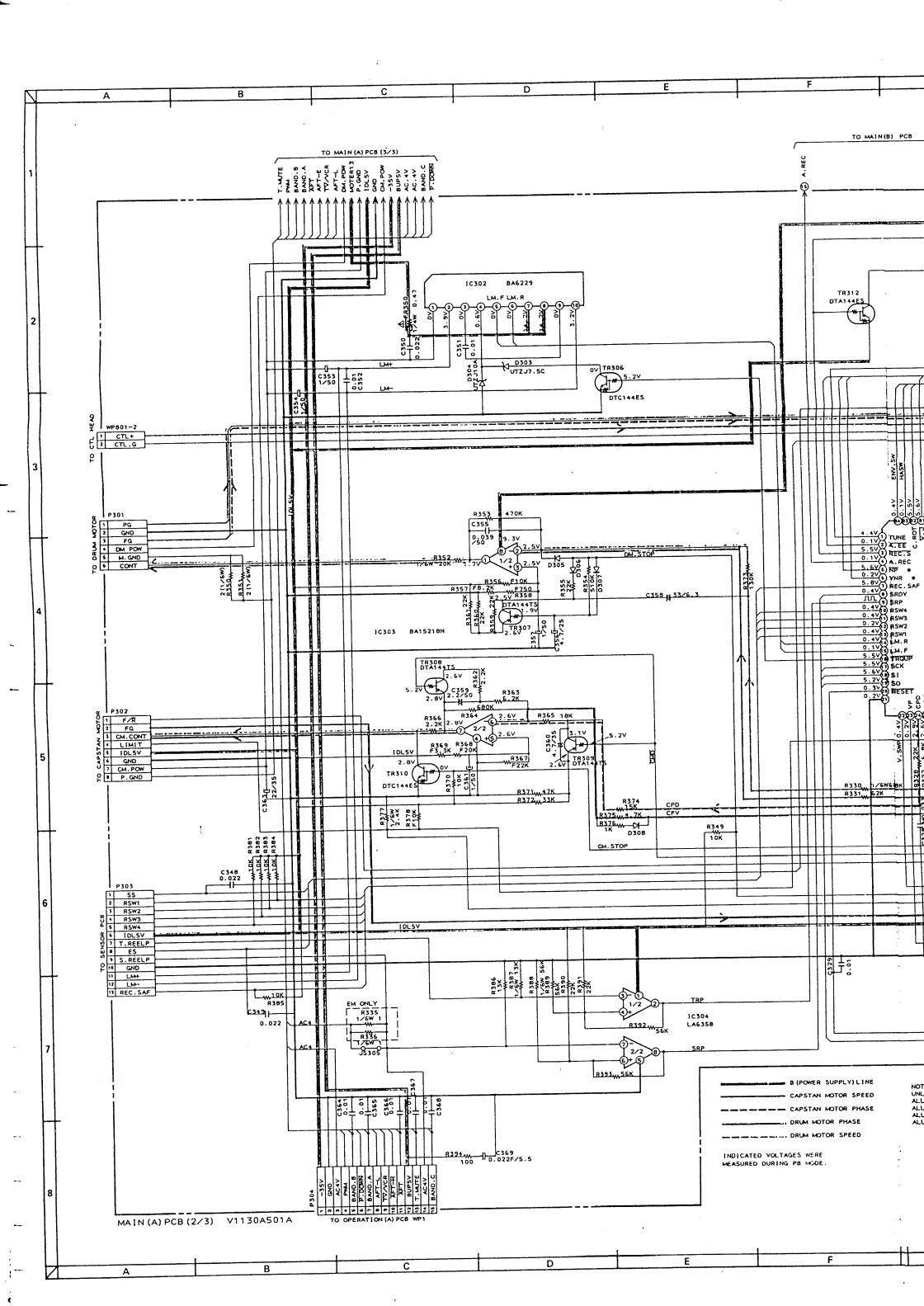
POWER SUPPLY (I) PCB VII30A506A

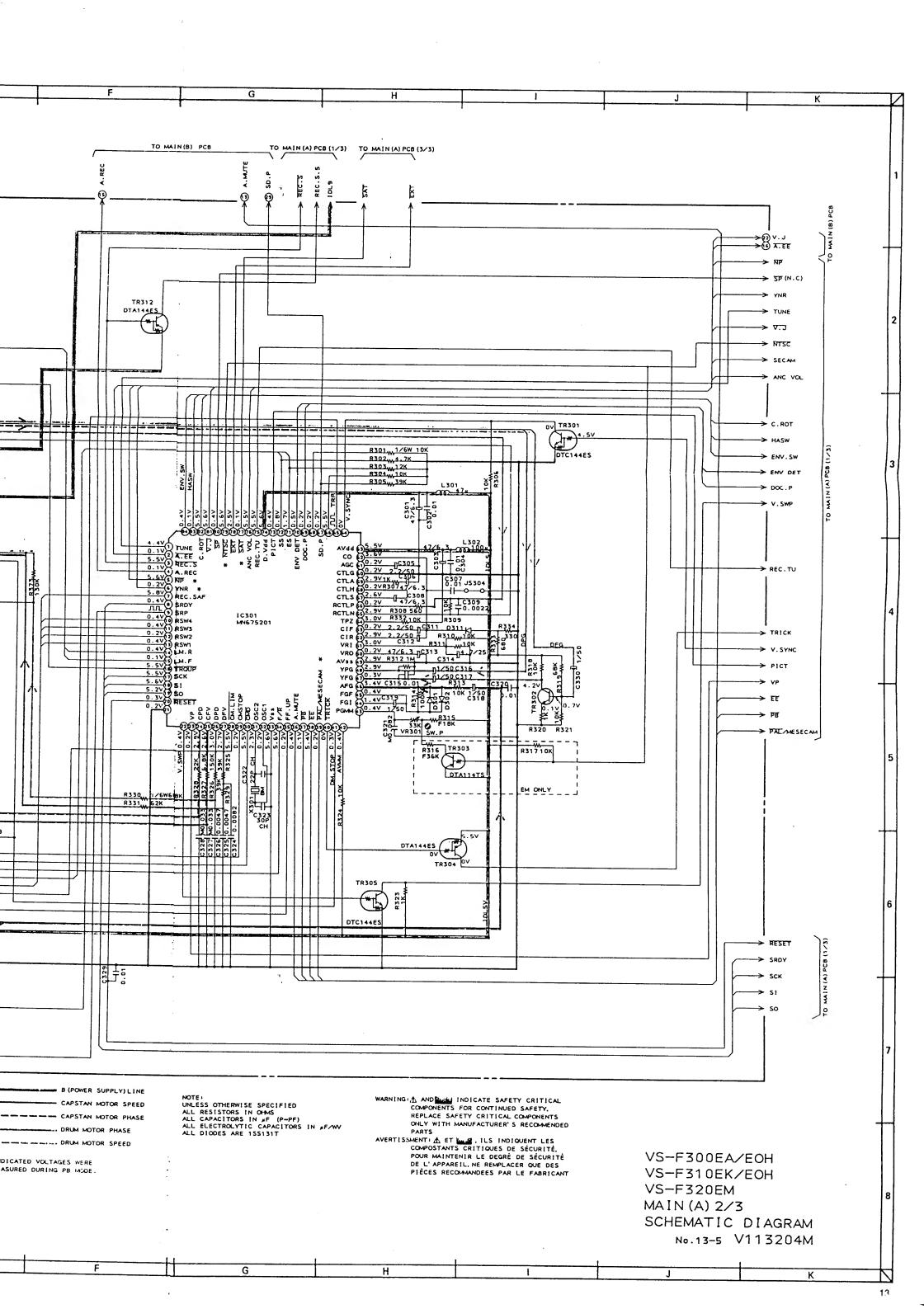


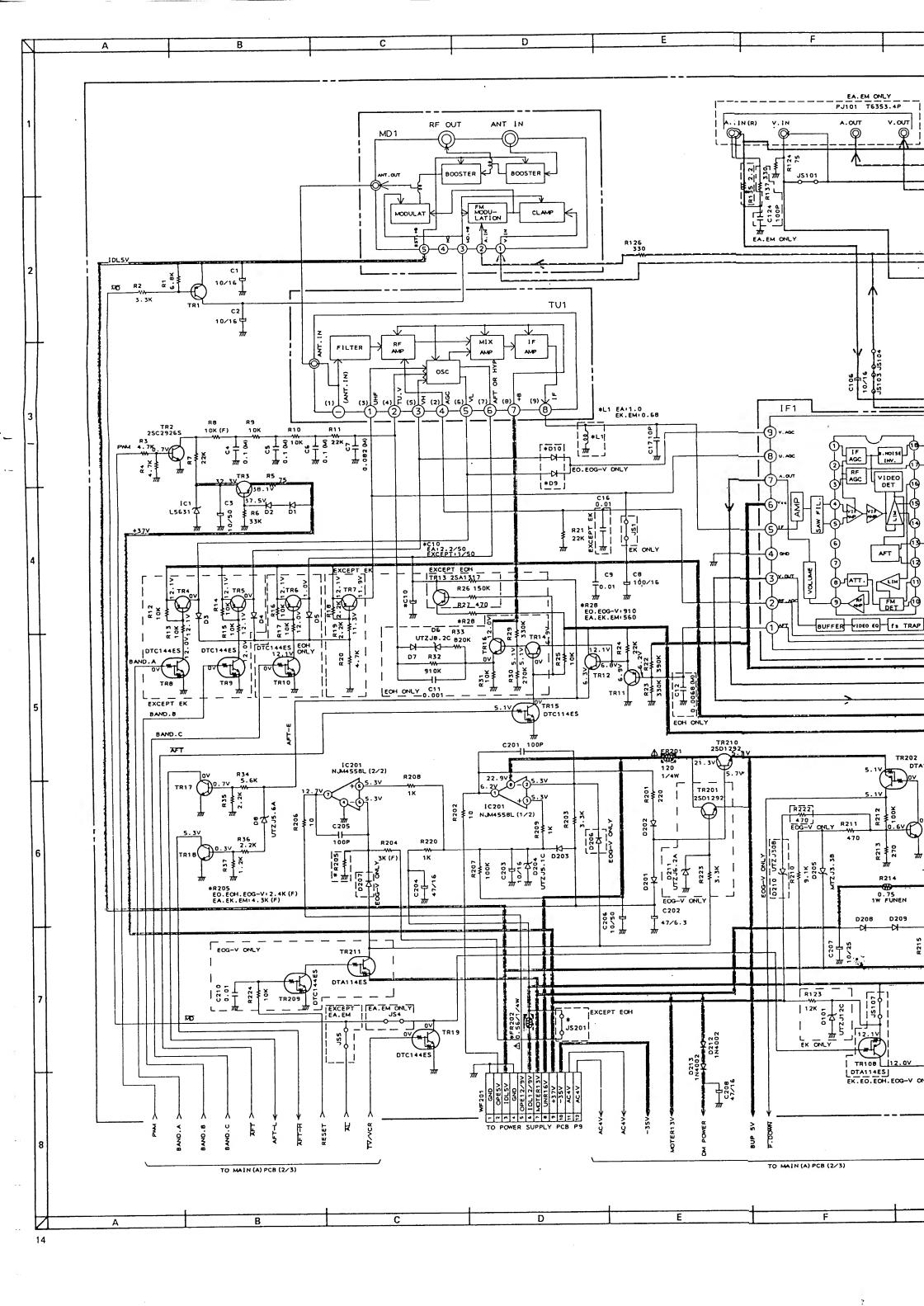


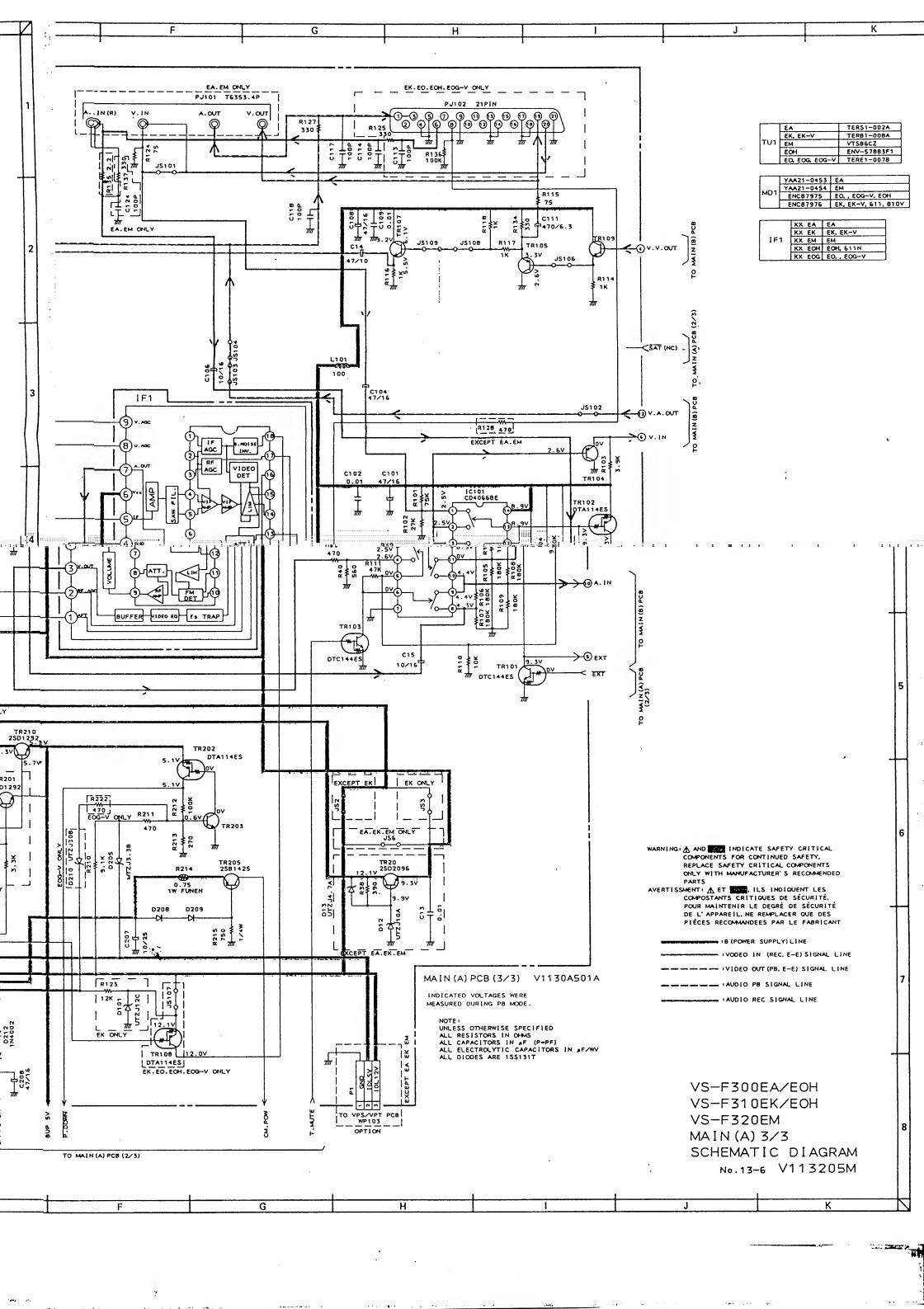






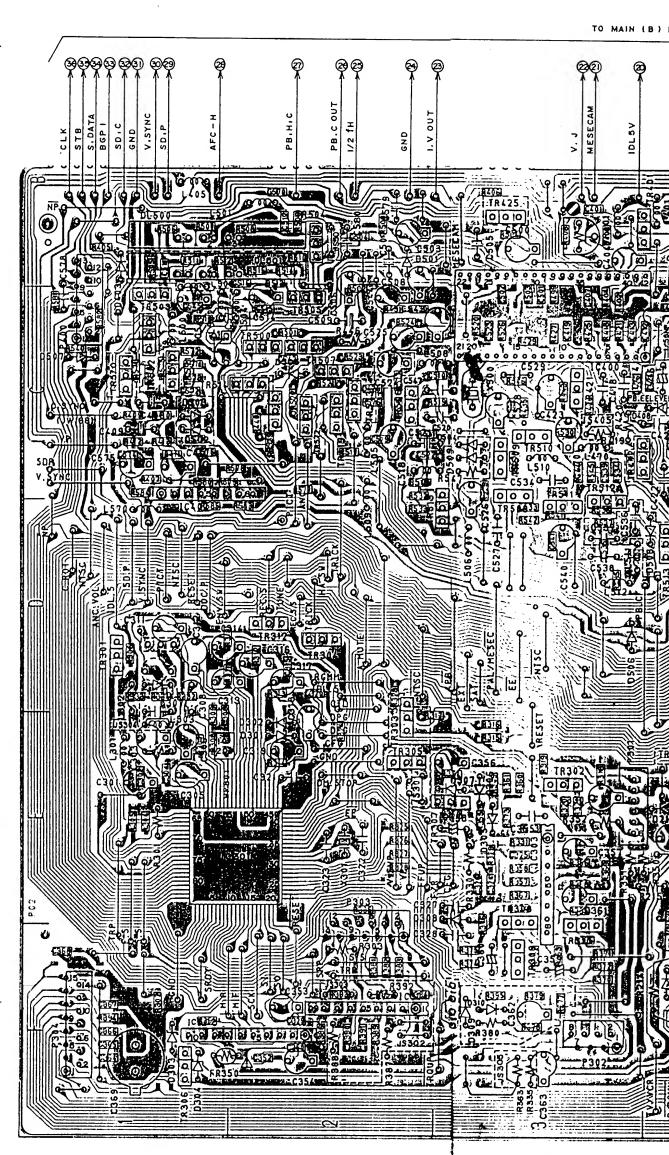






PRINCIPAL PARTS LOCATION

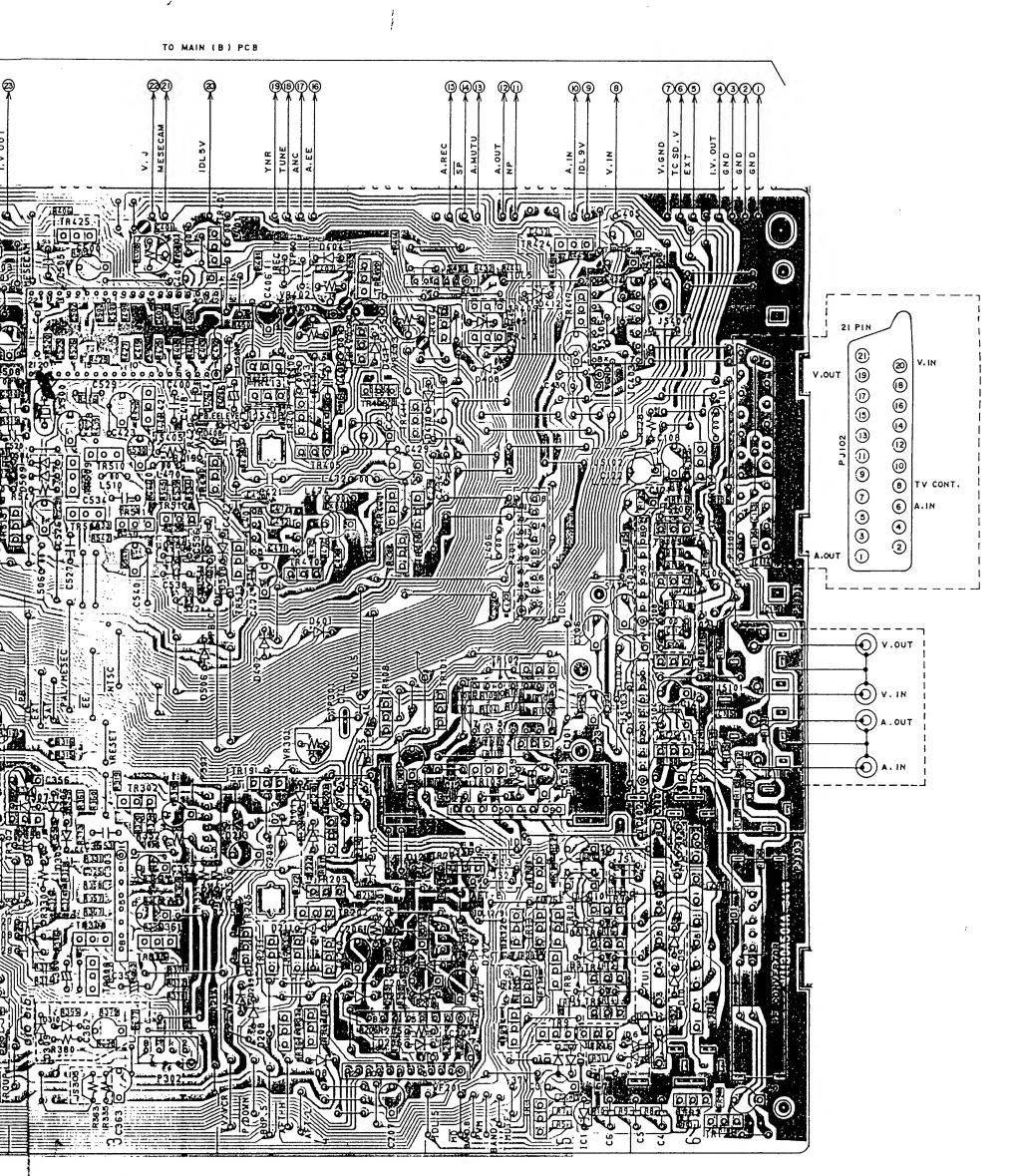
PRINCIPAL PARTS LOCATION	
ICS .	
IC101 D5	TR108 D4
IC201 F4.5	TR109 C6
IC301 E1,2	TR201 F4
IC302 F1,2	TR202 E4
IC303 E,F3	TR203 E4
IC304 F2	TR205 E,F4
IC400 C3	TR210 E,F4
IC401 C,D4	TR301 D1
IC402 C,D1	TR302 E3
IC403 B,C5	TR303 D,E2
10403 D,03	TR304 D2
WF	TR305 E2
• • •	TR306 F1
WF201 F4,5	
00111507070	TR307 E3
CONNECTORS	TR308 E,F4
P1 E,F5	TR309 F3
P301 E3	TR310 E,F3
P302 E3	TR401 B3
P303 E2	TR404 C5
P304 F1	TR406 C4
P400 B,C1	TR407 C4
P401 D5	TR408 C4
	TR409 C5
TRANSISTORS	TR410 C5
TR1 F6	TR414 D4
TR2 F6	TR415 C4
TR3 F5	TR417 C5
TR4 F5	TR421 C3
TR5 F5	TR423 C2
TR6 F5	TR425 B3
TR7 E5	TR470 D4
TR8 F5	TR471 C4
TR9 F5	TR501 C2
TR10 E,F5	TR502 C1
TR11 E5	TR503 C1
TR12 E5	TR504
	TR505 C2
TR13 E,F5	TR506 C2
TR14 F5	
TR15 F5	TR507 C2
TR16 F5	TR508 C,D3
TR17 F4	TR509 C3
TR18 F4	TR510 C3
TR19 E4	TR511 D3
TR20 E5	TR512 C,D3
TR101 D5	TR513 D4
TR102 D5	TR514 C2
TR103 E5	TR515 C2
TR104 E5	TR570 C1
TR105 D6	TR571 C1
TR107 D6	TR572 C2



MAIN (A) PCB

WARNING: AINDICATES SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY,
REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S
RECOMMENDED PARTS

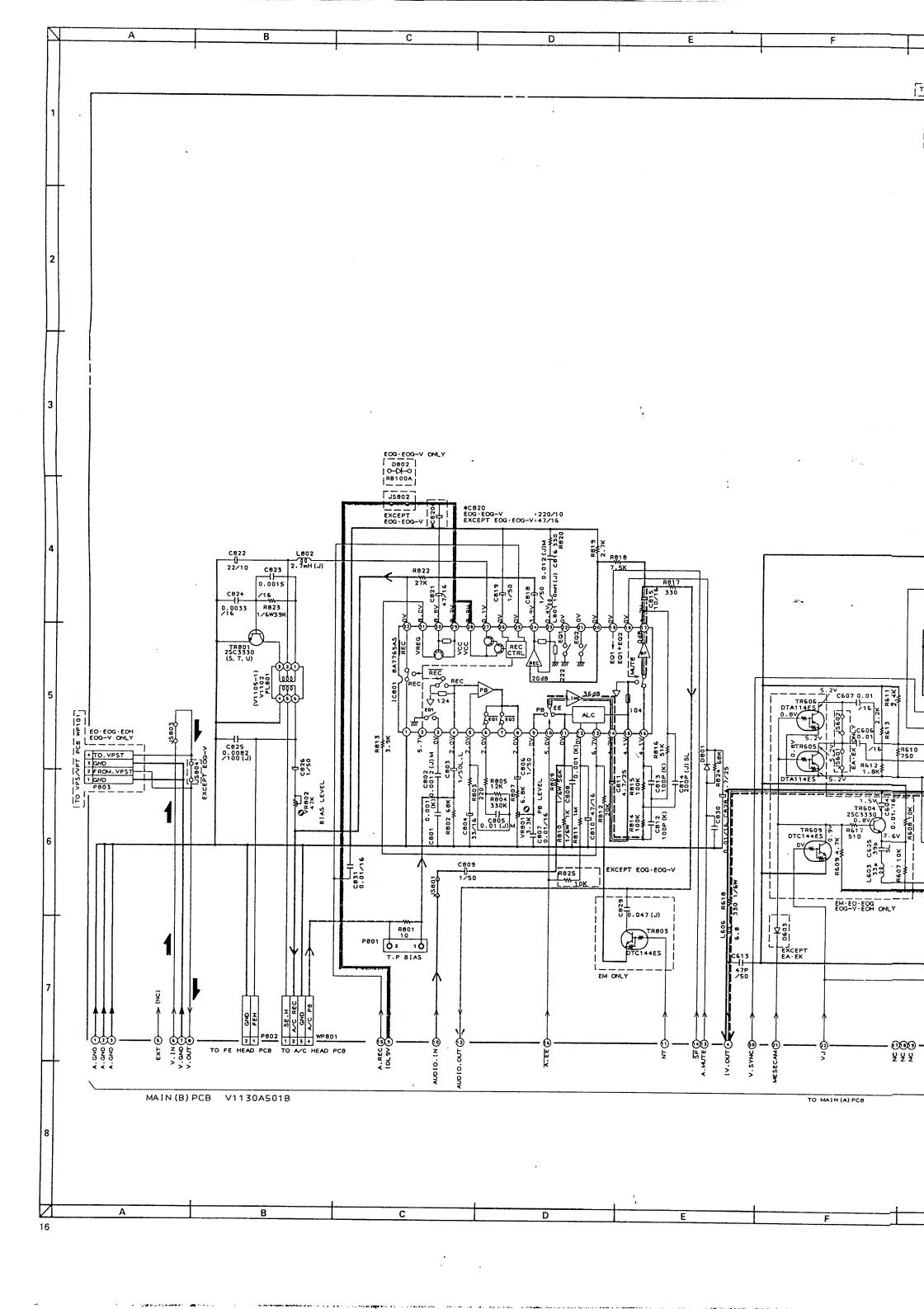
AVERTISSEMENT: AIL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ.
POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL,
NE REMPLACER QUE DES PIÈCES RECOMMANDEES PAR LE FABRICANT

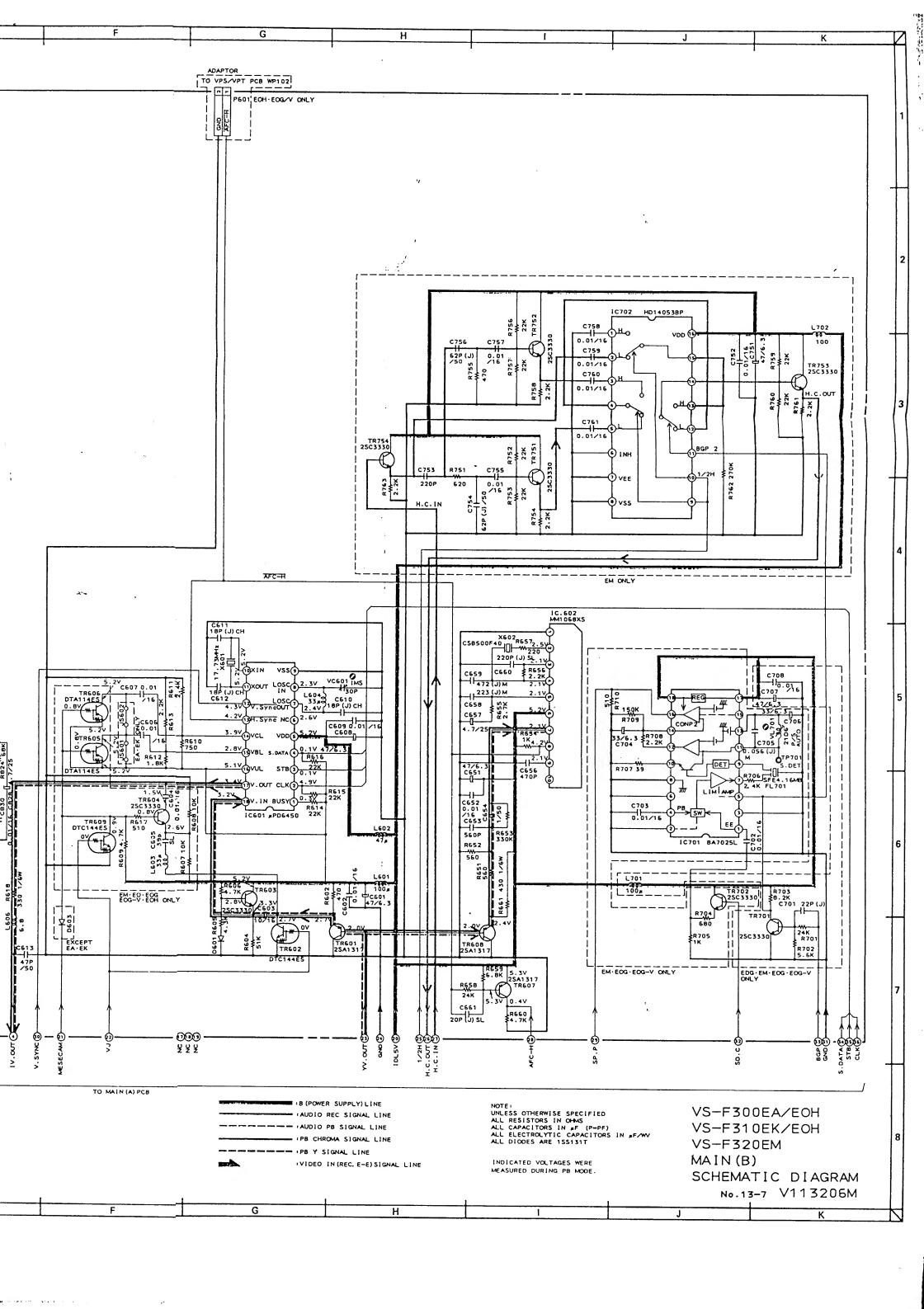


MAIN (A) PCB VII30A50IAJI

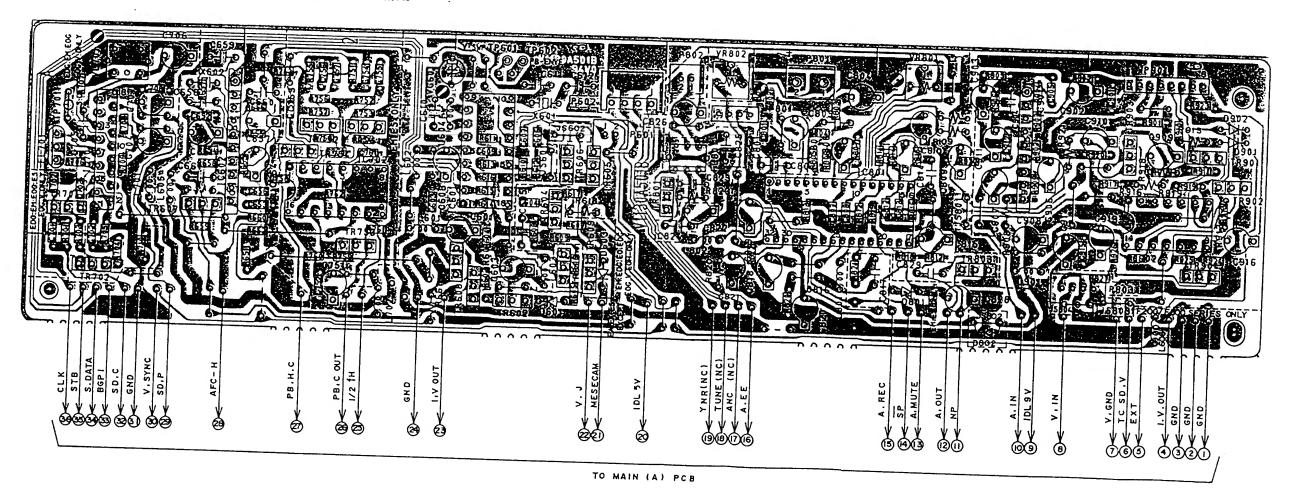
NOTE: PARTS DIFFER DEPENDING ON MODEL NUMBER. REFER TO SCHEMATIC DIAGRAMS FOR PARTAINING PARTS INFORMATION.

15



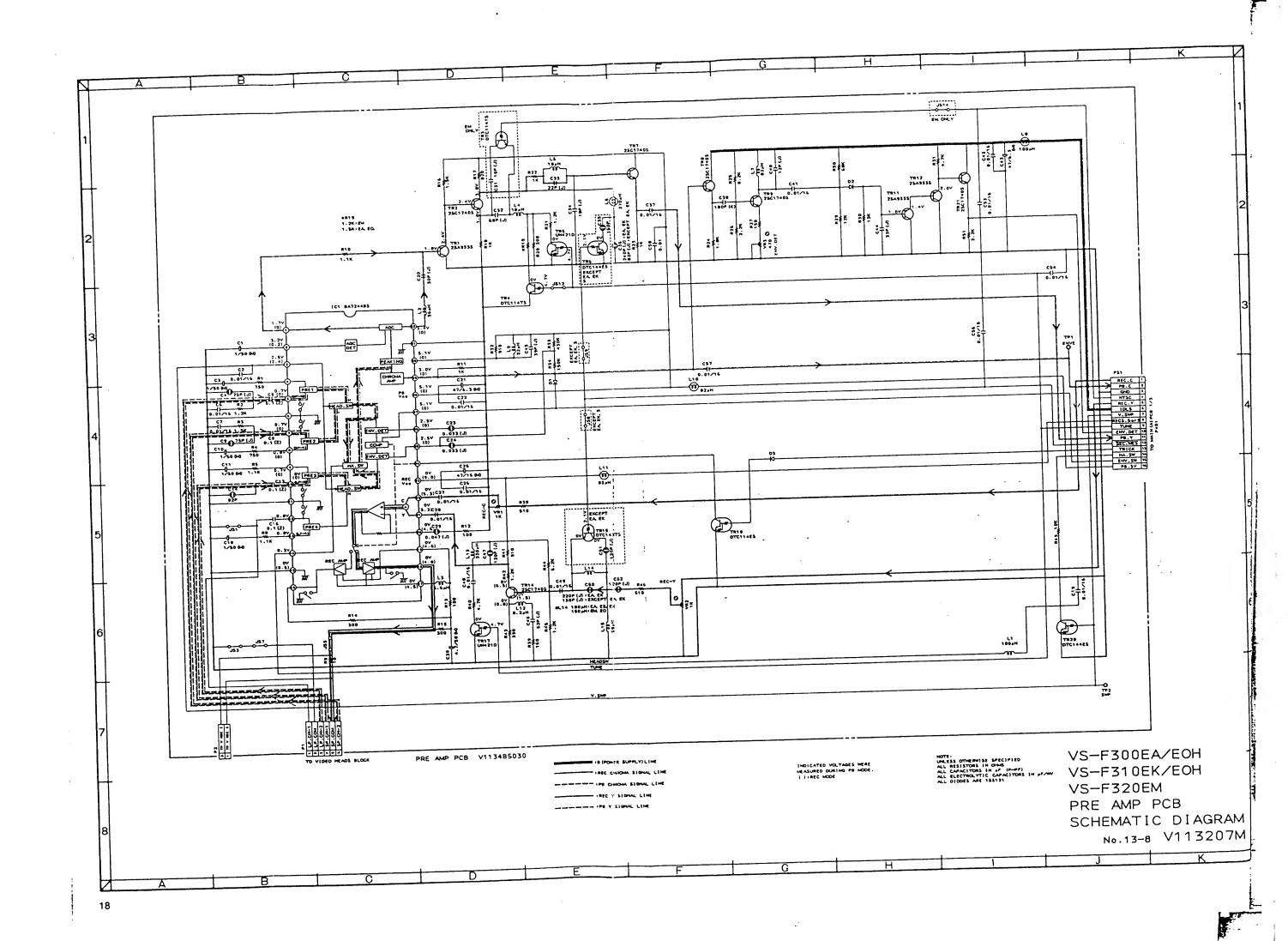


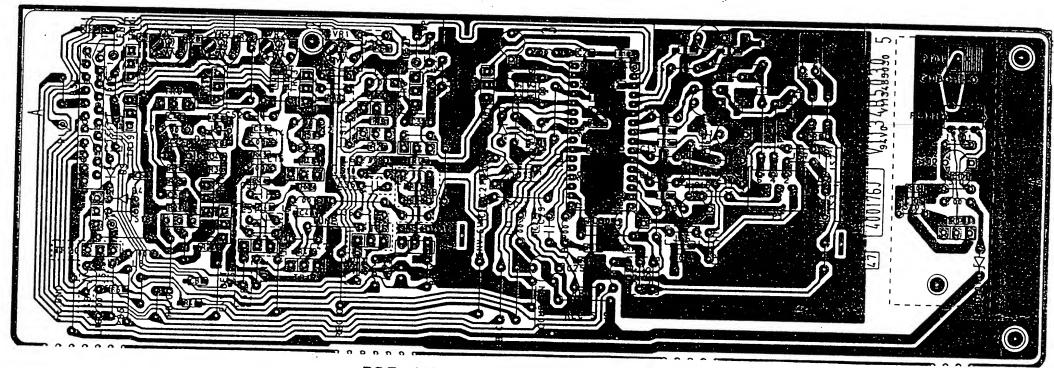
PRINCIPAL PARTS LOCATION	
ICS	TRANSISTORS
IC601 A3	TR601 A3
IC602 A1	TR602 A3
IC701 A1	TR603 A3
IC702 A2	TR604 A3
IC801 A4	TR605 A3
	TR606 A3
WP	TR607 A1
WP801 A4	TR608 A3
	TR609 A3
CONNECTORS	TR701 A1
P601 A3	TR702 A1
P602 A3	TR751 A2
P801 A4	TR752 A2
P802 A4	TR753 A2
P803 A5,6	TR754 A2
	TR801 A4
	TR803 A5



MAIN (B) PCB VII30A50IBJI

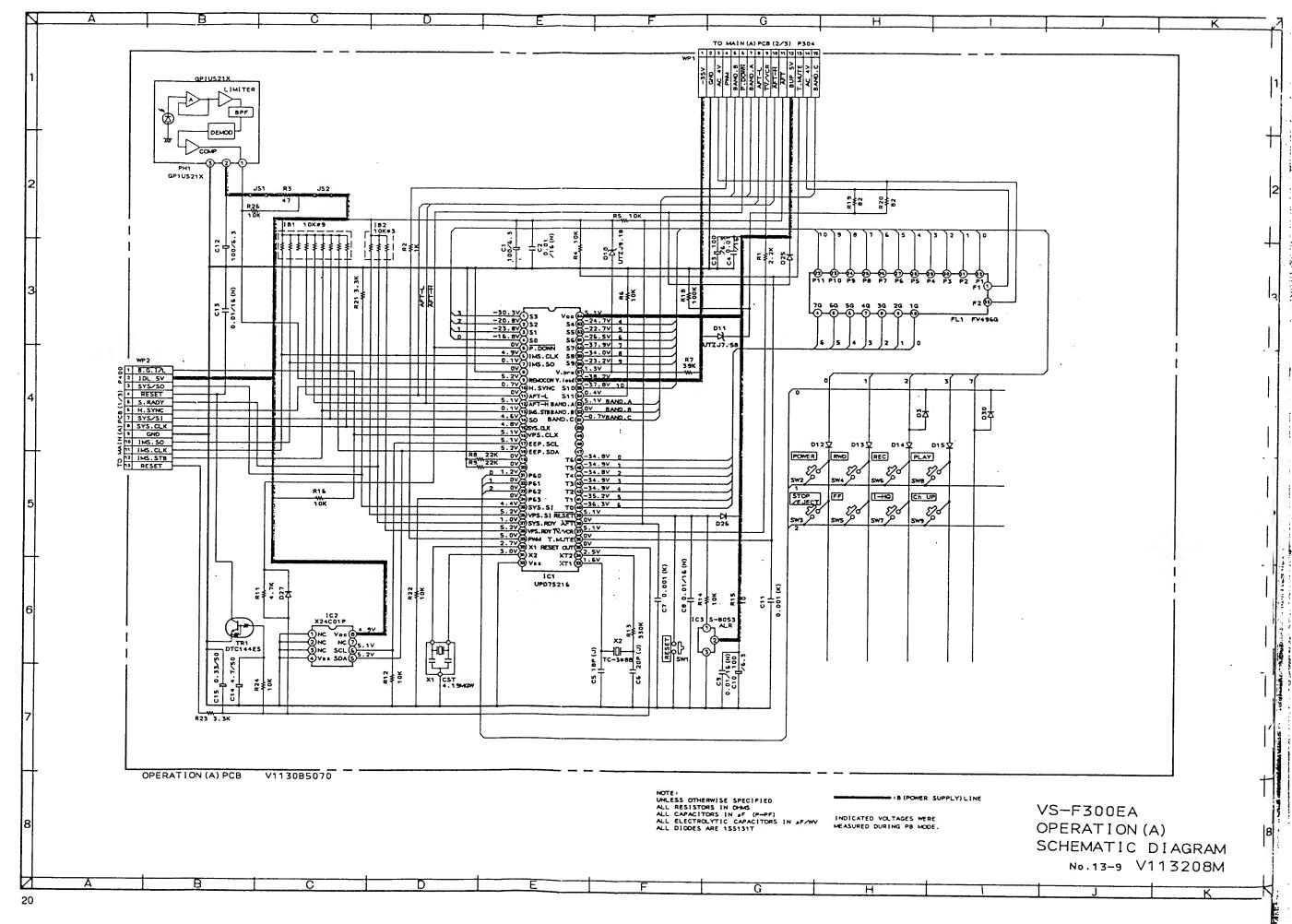
NOTE: PARTS DIFFER DEPENDING ON MODEL NUMBER.
REFER TO SCHEMATIC DIAGRAMS FOR PARTAINING
PARTS INFORMATION.

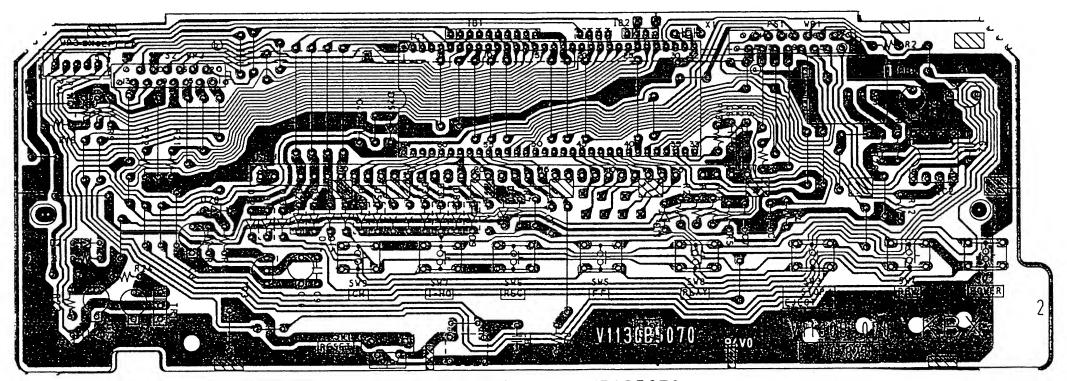




PRE AMP PCB VII34B5030

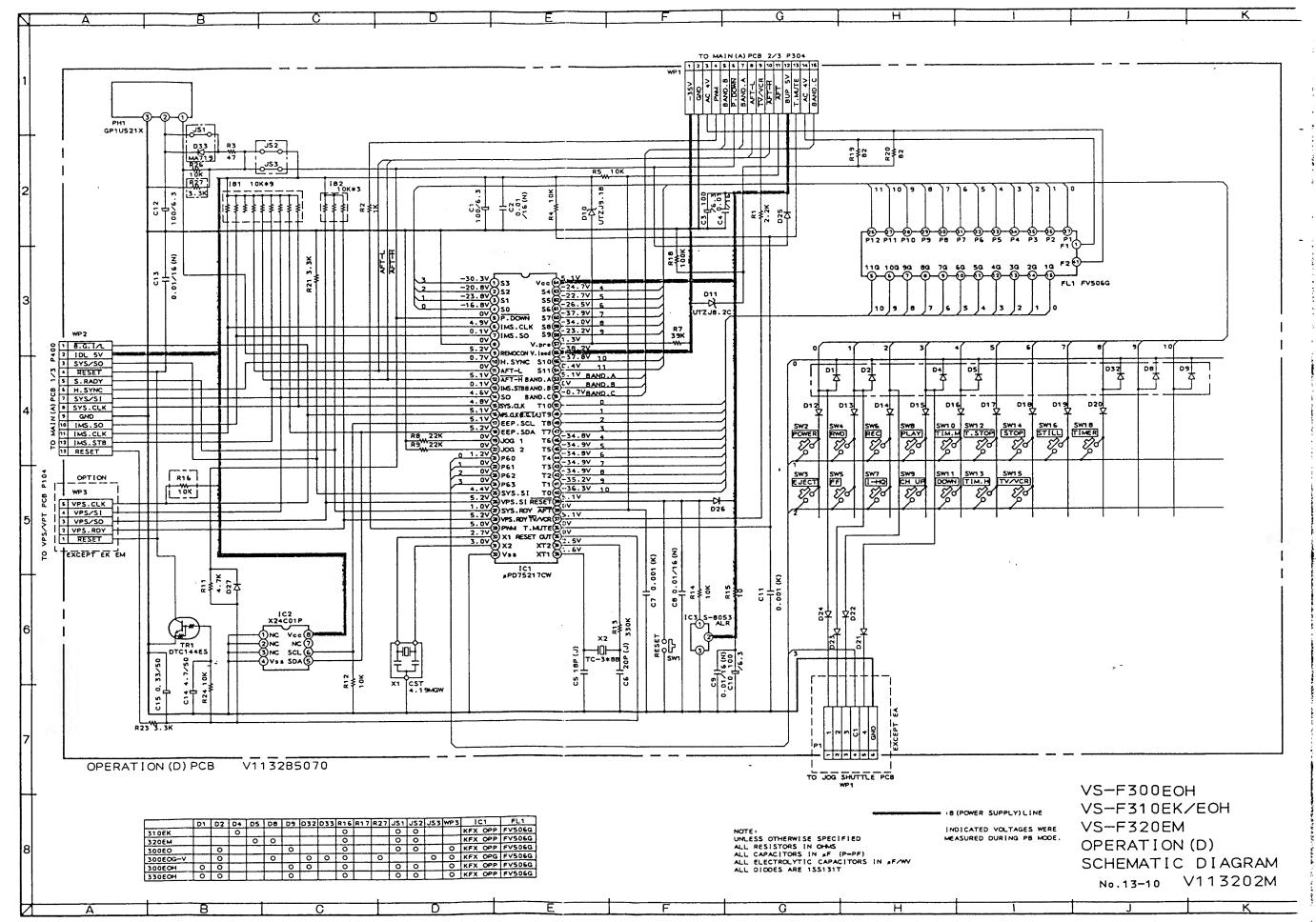
NOTE: PARTS DIFFER DEPENDING ON MODEL NUMBER. REFER TO SCHEMATIC DIAGRAMS FOR PARTAINING PARTS INFORMATION.

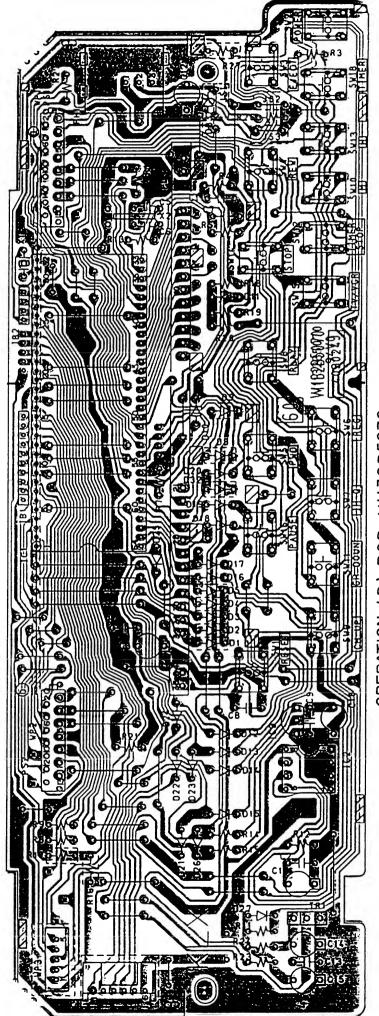




OPERATION (A) PCB VII30B5070

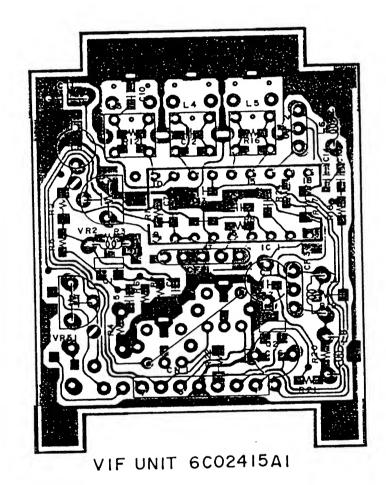
NOTE: PARTS DIFFER DEPENDING ON MODEL NUMBER. REFER TO SCHEMATIC DIAGRAMS FOR PARTAINING PARTS INFORMATION.

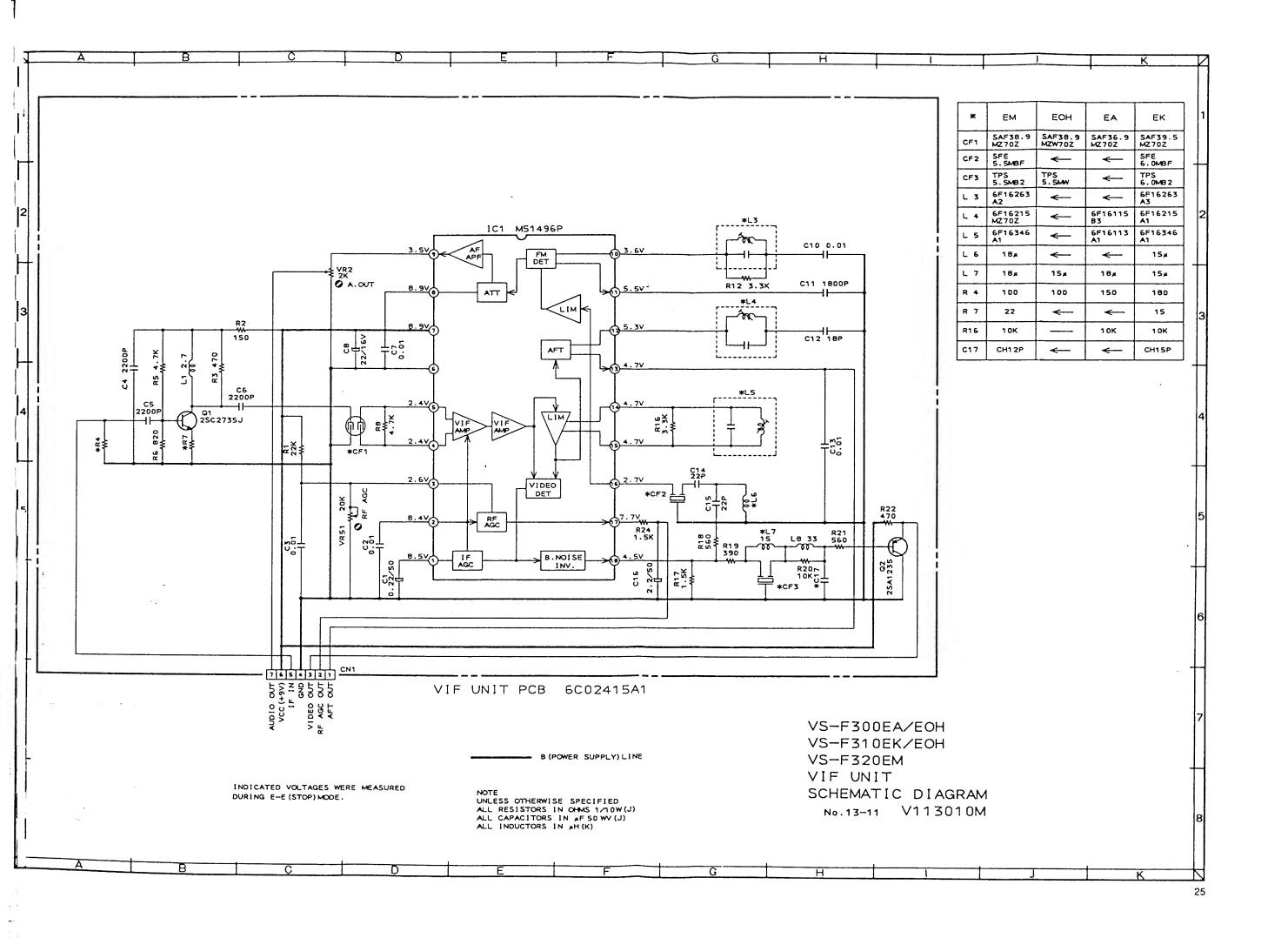


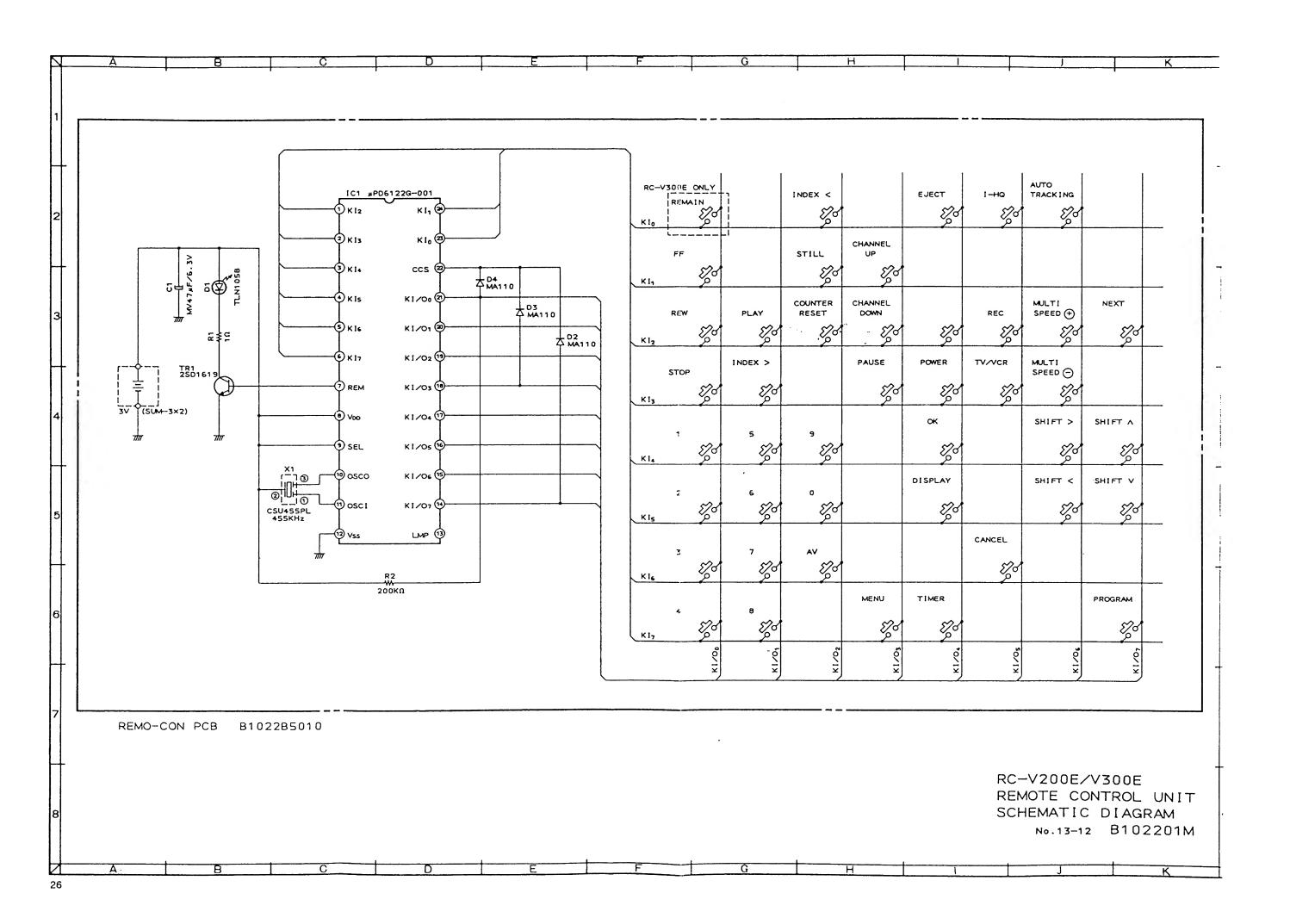


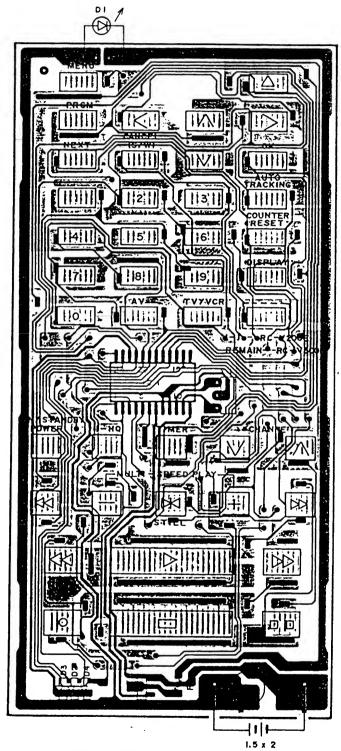
OPERATION (D) PCB VII32B5070

NOTE : PARTS DIFFER DEPENDING ON MODEL NUMBER.
REFER TO SCHEMATIC DIAGRAMS FOR PARTAINING
PARTS INFORMATION.

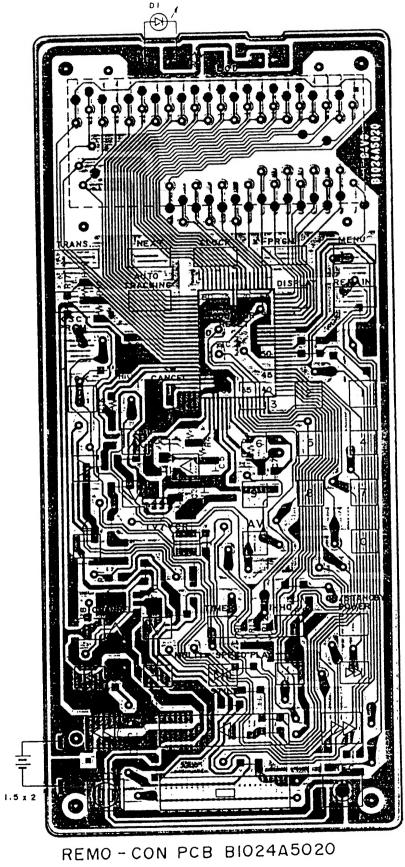


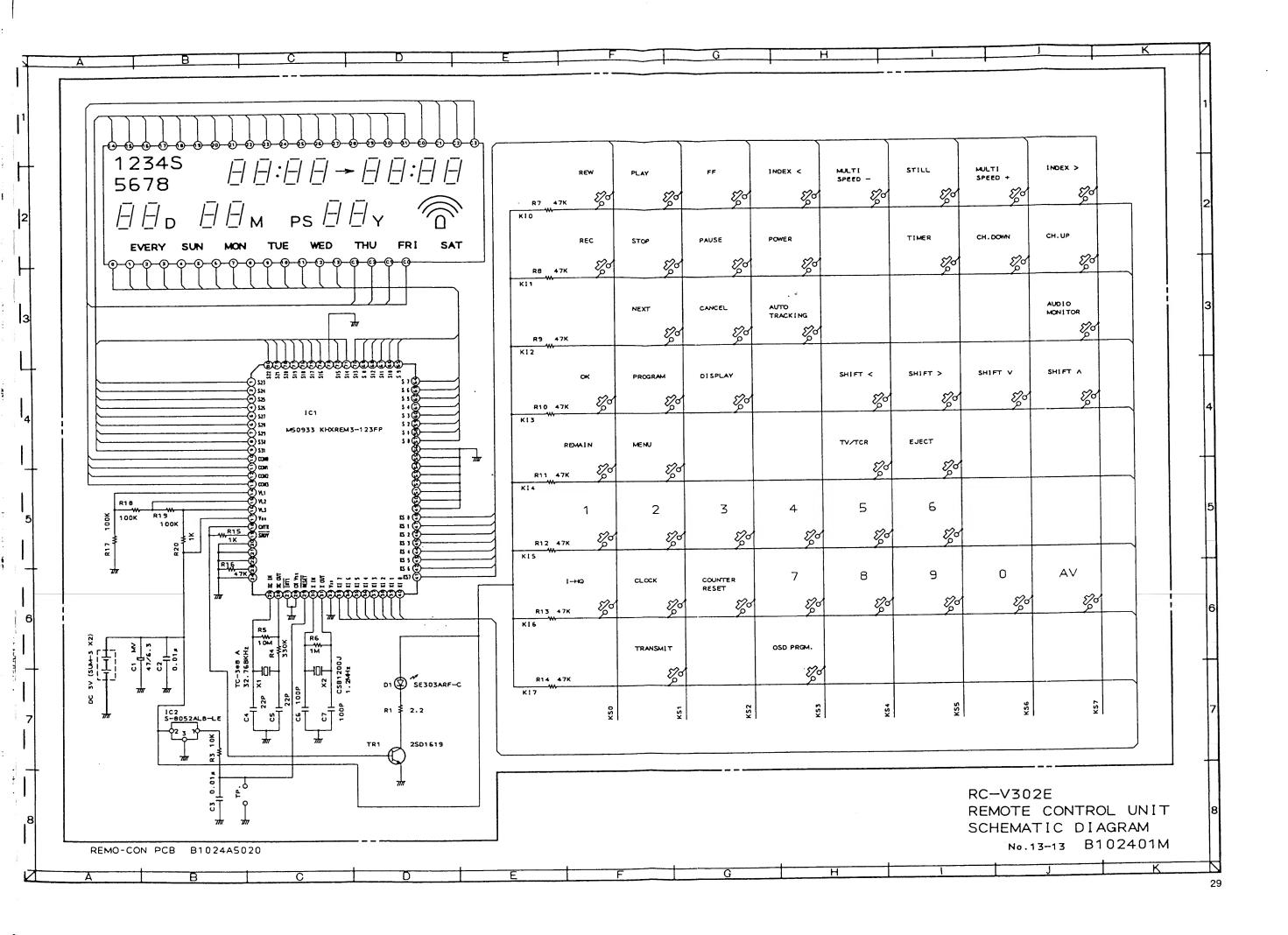


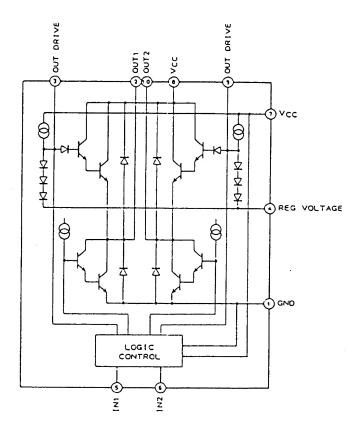




REMO-CON PCB BIO22B5010

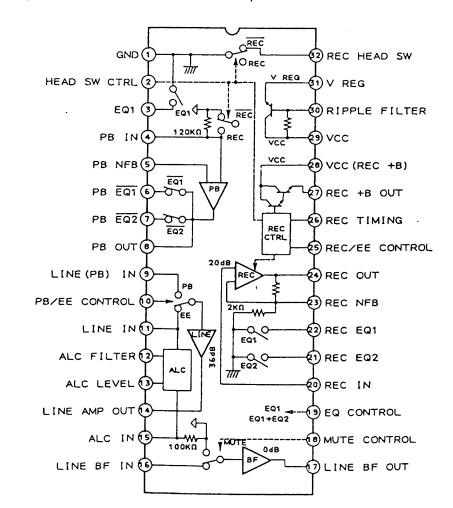


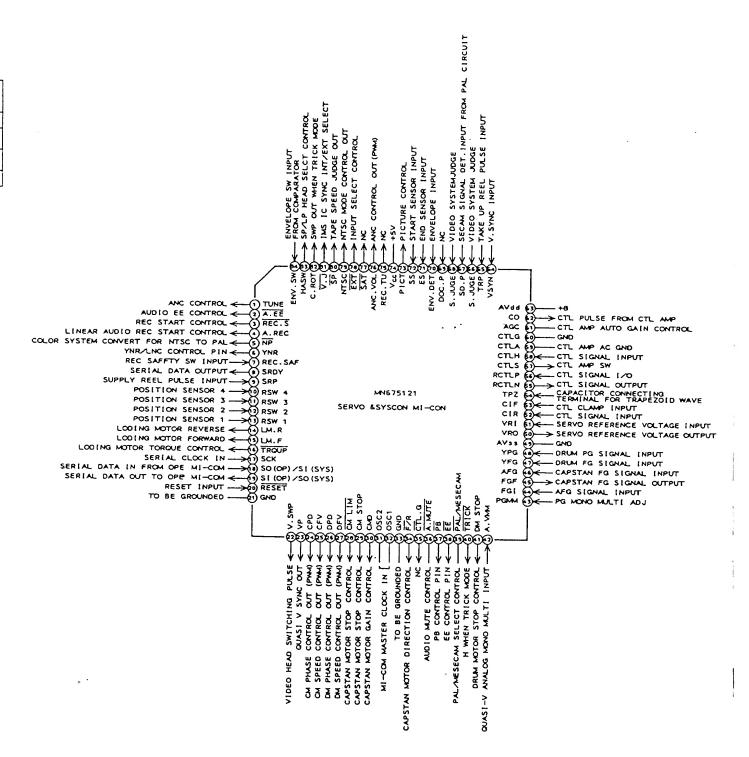




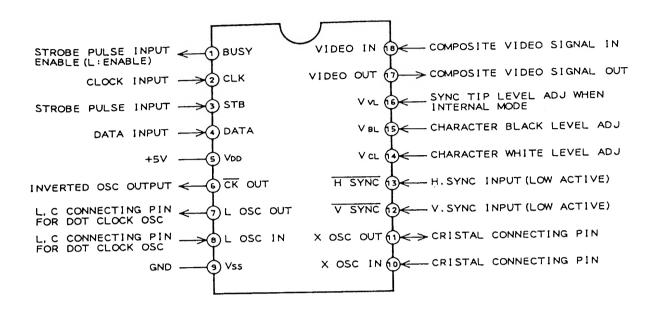
INF	PUT	OUTPUT		
③	•	3	0	MOOE
н	н	Ĺ	Ĺ	BRAKE
L	н	L	н	CASSETTE & TAPE
н	L	н	L	CASSETTE & TAPE
L	L	OPEN	CPEN	STOP

BA7765AS (AUDIO SIGNAL REC/PB AMPLIFIER)





μPD6450 (CHARACTER GENERATOR)



μPD75216 (OPERATION MI-COM)

